





MOdular SAfety Integrated Controller

short form

A unique safety controller: modular, expandable and configurable

Key features

Mosaic is a safety hub able to manage all safety functions of machinery. Configurable and scalable, Mosaic provides cost reductions and minimal wiring.

Mosaic can manage safety sensors and signals such as

Light curtains, photocells, laser scanners, emergency stops, electromechanical switches, guard-lock safety door switches, magnetic switches, RFID switches, safety mats and edges, two-hands controls, hand grip switches, encoders, proximities for safety speed control and analogue sensors (i.e. loading cells, pressure switches, temperature measurement, flow and level measurement, etc.).

Advantages

Compared to "traditional" electromechanical relay-based safety circuits, Mosaic offers the following advantages:

- Reduces the number of devices and wiring used to minimize the overall size of the project
- Accelerates control panel construction
- Provides logic configurations via a quick and easy-to-use software (MSD, Mosaic Safety Designer) provided with each Master Unit at no additional cost. Machine designers are always able to change the configuration logic through a graphic interface. No more tedious wiring is needed as with traditional solutions
- Adding or removing safety function blocks at any stage of the machine design process
- Ability to check the logic configuration of the application at any point from the design phase through the Simulation and Monitor functionalities
- Allows tamper-proof system configurations
- Better performance and safety level through the use of fewer electromechanical components
- The project report provides the actual values of PFHd, DCavg, and MTTFd according to EN 13849-1 and EN 62061





Connect up to 14 expansion units to the Master Unit

Communication

Speed Monitoring

Safety Relays

Master Units



Additional Inputs

Additional Outputs











MI12T8 MO4 MO4L **POWER**

MO4L HC S8 MOS8 MOS16

MBx

Field-bus units

MBP Profibus DP **MBD** DeviceNET

MBC CANopen

MBEI EthernetIP

MBEC EtherCAT

MBEP Profinet

MBMR Modbus RTU

MBEM Modbus TCP

MBCCL CC-Link

MBU USB

MV0/MV1/MV2

Speed monitoring units

Safety speed monitoring (up to PL e) for: Zero speed control, Maximum speed control, Speed range control, Direction

Input for 2 proximity switches

Input for 1 incremental encoder (TTL, HTL or SIN/COS) and 2 proximity switches

Input for 2 incremental encoders (TTL, HTL or SIN/COS) and 2 proximity

MCT

Interface connection units

Interface module allowing the connection of remote expansions via the proprietary MSC bus

1 connection interface (1 I/O cable)

2 connection interface (2 I/O cables)



MR2/MR4/MR8

Safety relay output units

Safety relays with guided contacts: 2 (MR2), 4 (MR4), 8 (MR8)

NO contacts: 2 (MR2), 4 (MR4), 8 (MR8) NC contacts: 1 (MR2), 2 (MR4), 4(MR8) (250 VAC 6 A)

NC contacts for EDM feedback: 1 (MR2), 2 (MR4), 4 (MR8)

MOR4/MOR4S8

Safety relay output units

- 4 safety relays with guided contacts
- 4 NO contacts (250 VAC 6 A)
- 4 inputs for Start/Restart interlock and EDM It is possible to select two different configurations via MSD:
- 4 independent single channel outputs
- 2 dual channel outputs

MOR4S8

As MOR4, with 8 status outputs (PNP 100 mA)



New operators

2 steps restart.

Timer and delay with longer limits.

Multi-level thresholds for speed

monitor, timers, etc. (comparators).

New restart including signal for the

push button light (flashing for

restart request, off for other

Mosaic M1S

Enhanced Master Unit

8 digital inputs

----- I/O ----- Features*

4 single (or 2 double) safety

Status outputs can be converted in

feedback inputs (up to 4 feedback

input for the 4 single-channel

New footprint map for fieldbus

outputs (PNP 400 mA).

4 inputs for Start/Restart interlock and EDM

4 single (or 2 pairs) OSSD safety outputs (PNP 400 mA)

4 status outputs (PNP 100 mA)

outputs).

4 test outputs (for short-circuits monitoring)

Mosaic M1

Standard Master Unit

8 digital inputs

2 inputs for Start/Restart interlock and EDM

2 pairs OSSD safety outputs (PNP 400 mA)

2 status outputs (PNP 100 mA) 4 test outputs

(for short-circuits monitoring)

Fieldbus inputs

Safety outputs

Status outputs

MSD Operators

Safety guard lock 4

* Features of the System composed by M1/M1S + 14 expansion units

Muting

Probes

Mosaic Mosaic

M1S

32

128

48

M1

64

MI8O2/MI8O4

Input/Output unit

MI8O2/MI8O4*

8 digital inputs

MA2/MA4

Analogue input unit

analogue channels (500 V)

sensor reading redundancy

2 (*4) inputs for Start/Restart interlock and EDM 2 pairs (*4 single or 2 pairs) OSSD safety outputs (PNP 400 mA)

2 (*4) status outputs (PNP 100 mA)

4 test outputs (for short-circuits monitoring)

2 (MA2) or 4 (MA4) independent isolated

a 0-10 V voltage (selectable via software)

Each channel can supply 24 VDC up to 30 mA

Each channel can detect a 4-20 mA current or

Individual channels can be paired-up to allow

MO2/MO4 Output units

2 pairs OSSD safety outputs (PNP 400 mA)

2 inputs for Start/Restart interlock and EDM

2 status outputs (PNP 100 mA)

4 pairs OSSD safety outputs (PNP 400 mA)

4 inputs for Start/Restart interlock and EDM 4 status outputs (PNP 100 mA)

MI8/MI16/MI12T8

Input units

8 digital inputs

4 test outputs (for short-circuits monitoring)

16 digital inputs

4 test outputs (for short-circuits monitoring)

12 digital inputs

MI12T8*

8 test outputs (for short-circuits monitoring)

* Can manage up to 4 independent safety mats/edges

MO4L

Output unit

4 single (or 2 pairs) OSSD safety outputs (PNP 400 mA)

4 inputs for Start/Restart interlock and EDM

4 status outputs (PNP 100 mA)

MO4L HC S8 POWER

High current output unit

4 single (or 2 pairs) OSSD safety outputs (PNP 2,0 A)

4 inputs for Start/Restart interlock and EDM

8 status outputs (PNP 100 mA)



MOS8/MOS16

Additional status output units*

8 status outputs (PNP 100 mA) MOS16

16 status outputs (PNP 100 mA) * Safety level: SIL 1 - SILCL 1 - PL c







Mosaic Configuration Memory

Removable memory card. Ideal for saving Mosaic configuration data for subsequent transfer to a new device (without connecting to a PC) or for backup



MSC

Mosaic Safety Communication

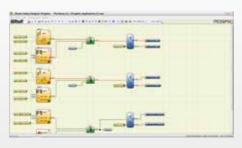
Allows communication between the various units through a proprietary high-speed safety bus

M50

Mosaic Safety Designer

Easy-to-use designer software included with Mosaic M1 and Mosaic M1S Master Units. Drag & Drop functionality allows to easily create all logic scenarios in a machine directive compliant environment.

Built-in Monitor



Built-in Simulator



Drag & Drop
User-frendly
Real-time monitor
Design validation
Simulation
Security password
Reports and log files
Project information

MTB

Screw Terminal Blocks

Removable terminal blocks with screw contacts



MTBC

Clamp Terminal Blocks

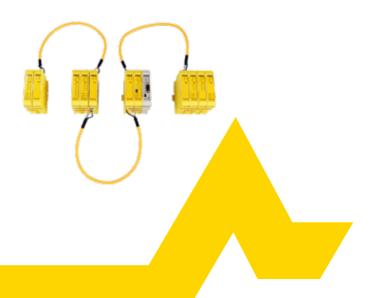
Removable terminal blocks with clamp contacts



MCT

Remote Interface Units

Interface module allowing the connection of remote expansion units via the MSC safety bus





More than 60 years of quality and innovation

Founded in Turin (Italy) in 1959, ReeR distinguished itself for its strong commitment to innovation and technology.

A steady growth throughout the years allowed ReeR to become a point of reference in the safety automation in-dustry at a worldwide level.

The Safety Division is in fact today a world leader in the development and manufacturing of safety optoelectronic sensors and controllers.

ReeR is ISO 9001, ISO 14001 and ISO 45001 certified.





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