## INTERBUS Inline Terminal With Eight Digital Outputs

This data sheet is only valid in association with the IB IL SYS PRO UM E "Installing and Configuring the INTERBUS Inline product range" User Manual.

## Function

The terminal is designed for use within an Inline station. It is used to output digital signals.

## Features

- Connections for eight digital actuators
- Connection of actuators in 2-, 3-, and 4-wire
technology
- Nominal current per channel: 0.5 A
- Total current of the terminal: 4 A
- Short circuit and overload protected outputs
- Diagnostic and status indicators

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Figure 1
IB IL 24 DO 8 terminal with connectors

Please note that the connectors are not supplied with the terminal. Please refer to the ordering data on page 11 to order the appropriate connectors for your application.


Figure 2 IB IL 24 DO 8 with appropriate connectors

Local Diagnostic and Status Indicators

| Des. | Color | Meaning |
| :---: | :--- | :--- |
| D | Green | Bus diagnostics |
| $\mathbf{1 , 2}$ | Yellow | Status indicators of the outputs |

Terminal Assignment for Each Connector

| Terminal <br> Point | Assignment |
| :--- | :--- |
| $\mathbf{1 . 1 , 2 . 1}$ | Signal output (OUT) |
| $\mathbf{1 . 2 , 2 . 2}$ | Segment voltage U <br> for 4-wire termination <br> Measuring point for the supply <br> voltage |
| $\mathbf{1 . 3 , 2 . 3}$ | Ground contact (GND) <br> for 2-, 3-, and 4-wire termination |
| $\mathbf{1 . 4 , 2 . 4}$ | FE connection <br> for 3- and 4-wire termination |

## Internal Circuit Diagram



Figure 3 Internal wiring of the terminal points

Key:
$\square$ INTERBUS protocol chip
OPC

㝻 LED


Optocoupler
Transistor
\# $\downarrow$ Digital output

Isolated area
Other symbols are explained in the IB IL SYS PRO UM E User Manual.

## Connection Example

$\triangle$
When connecting the actuators, observe the assignment of the terminal points to the INTERBUS output data (see page 5).


Figure 4 Typical actuator connections
A 4-wire termination
B 3-wire termination
The numbers shown above the terminal indicate the slots for the connectors.

## Programming Data

| ID code | $\mathrm{BD}_{\text {hex }}\left(189_{\mathrm{dec}}\right)$ |
| :--- | :--- |
| Length code | $81_{\text {hex }}$ |
| Process data channel | 8 bits |
| Input address area | 0 bytes |
| Output address area | 1 byte |
| Parameter channel (PCP) | 0 bytes |
| Register length (bus) | 1 byte |

## INTERBUS Process Data

IN process data is not available.

## Assignment of the Terminal Points to the OUT Process Data

| (Byte.bit) view | Byte | Byte 0 |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Bit | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| Assignment | Slot | 4 |  | 3 |  | 2 |  | 1 |  |
|  | Terminal point (signal) | 2.1 | 1.1 | 2.1 | 1.1 | 2.1 | 1.1 | 2.1 | 1.1 |
|  | $\begin{aligned} & \text { Terminal point } \\ & (+24 \mathrm{~V}) \end{aligned}$ | 2.2 | 1.2 | 2.2 | 1.2 | 2.2 | 1.2 | 2.2 | 1.2 |
|  | $\begin{aligned} & \text { Terminal point } \\ & \text { (GND) } \end{aligned}$ | 2.3 | 1.3 | 2.3 | 1.3 | 2.3 | 1.3 | 2.3 | 1.3 |
|  | $\begin{aligned} & \text { Terminal point } \\ & (\mathrm{FE}) \\ & \hline \end{aligned}$ | 2.4 | 1.4 | 2.4 | 1.4 | 2.4 | 1.4 | 2.4 | 1.4 |
| Status indicator | Slot | 4 |  | 3 |  | 2 |  | 1 |  |
|  | LED | 2 | 1 | 2 | 1 | 2 | 1 | 2 | 1 |

## Technical Data

| General Data |  |
| :--- | :--- |
| Housing dimensions (width $x$ height $x$ depth | $48.8 \mathrm{~mm} \times 120 \mathrm{~mm} \times 71.5 \mathrm{~mm}$ <br> $(1.921 \mathrm{in} . \times 4.724 \mathrm{in} . \times 2.815 \mathrm{in})$. |
| Weight | 130 g (without connector) |
| Operating mode | Process data operation with 8 bits |
| Connection method of the actuators | $2-, 3-$ and 4 -wire technology |
| Permissible temperature (operation) | $-25^{\circ} \mathrm{C}$ to $+55^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F}\right.$ to $\left.+131^{\circ} \mathrm{F}\right)$ |
| Permissible temperature (storage/transport) | $-25^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}\left(-13^{\circ} \mathrm{F}\right.$ to $\left.+185^{\circ} \mathrm{F}\right)$ |
| Permissible humidity (operation) | $75 \%$, on average, $85 \%$, occasionally |

Permissible humidity (storage/transport)
$75 \%$, on average, $85 \%$, occasionally
For a short period, slight condensation may appear on the housing if, for example, the terminal is brought into a closed room from a vehicle.

| Permissible air pressure (operation) | 80 kPa to 106 kPa <br> (up to $2000 \mathrm{~m}[6562 \mathrm{ft}]$ above sea level) |
| :--- | :--- |
| Permissible air pressure (storage/transport) | 70 kPa to 106 kPa <br> (up to $3000 \mathrm{~m}[9843 \mathrm{ft}]$ above sea level) |
| Degree of protection | IP 20 according to IEC 60529 |
| Class of protection | Class 3 according to VDE 0106, IEC 60536 |


| Interface | Through data routing |
| :--- | :--- |
| INTERBUS local bus |  |


| Power Consumption | 7.5 V |
| :--- | :--- |
| Communications power | 60 mA, maximum |
| Current consumption from the local bus | 0.45 W, maximum |
| Power consumption from the local bus | $24 \mathrm{~V} \mathrm{DC}($ nominal value $)$ |
| Segment supply voltage $U_{S}$ | $4 \mathrm{~A}(8 \times 0.5 \mathrm{~A})$, maximum |
| Nominal current consumption at $U_{\mathrm{S}}$ |  |

## Supply of the Module Electronics and I/O Through Bus Terminal/Power Terminal

Connection method
Through potential routing

## Digital Outputs

| Number | 8 |
| :--- | :--- |
| Nominal output voltage $U_{\text {OUT }}$ | 24 V DC |
| Differential voltage for $\mathrm{I}_{\text {nom }}$ | $\leq 1 \mathrm{~V}$ |
| Nominal current $\mathrm{I}_{\text {nom }}$ per channel | 0.5 A |
| Tolerance of the nominal current | $+10 \%$ |
| Total current | 4 A |
| Protection | Short circuit; overload |

Each of the four channels are thermally coupled, i.e., an error in one channel can affect the other channels.

Nominal load

Ohmic
Lamp
Inductive
$48 \Omega / 12 \mathrm{~W}$
12 W
$12 \mathrm{VA}(1.2 \mathrm{H}, 50 \Omega)$

Signal delay upon power up of

- Ohmic nominal load
- Lamp nominal load
- Inductive nominal load
$100 \mu \mathrm{~s}$, typical
100 ms , typical (with switching frequencies up to 8 Hz ; above this frequency the lamp load responds like an ohmic load) 100 ms , typical ( $1.2 \mathrm{H}, 50 \Omega$ )

Signal delay upon power down of

- Ohmic nominal load
- Lamp nominal load
- Inductive nominal load

1 ms , typical
1 ms , typical
50 ms , typical (1.2 H, $50 \Omega$ )

## Switching frequency with

- Ohmic nominal load
| 300 Hz , maximum
This switching frequency is limited by the selected data rate, the number of bus devices, the bus structure, the software, and the control or computer system used.
- Lamp nominal load $\mid 300 \mathrm{~Hz}$, maximum

This switching frequency is limited by the selected data rate, the number of bus devices, the bus structure, the software, and the control or computer system used.

| - Inductive nominal load | 0.5 Hz, maximum ( $1.2 \mathrm{H}, 48 \Omega$ ) |
| :--- | :--- |


| Digital Outputs (Continued) |  |
| :---: | :---: |
| Overload response | Auto restart |
| Response time with ohmic overload (12 $\Omega$ ) | 3 s , approximately |
| Restart frequency with ohmic overload | 400 Hz , approximately |
| Restart frequency with lamp overload | 400 Hz , approximately |
| Inductive overload response | Output may be damaged |
| Response time after short circuit | 400 ms , approximately |
| Reverse voltage endurance against short pulses | Protected against reverse voltages |
| Strength against permanently applied reverse voltages | Up to 2 A DC |
| Strength against polarity reversal of the supply voltage | Components on the bus terminal or the power terminal |
| Strength against permanently applied surge voltage | No |
| Validity of output data after connection of 24 V voltage supply (power up) | 5 ms, typical |
| Response upon power down | The output follows the supply voltage without delay. |
| Limitation of the demagnetization voltage induced on circuit interruption | $\begin{aligned} & -15 \mathrm{~V} \leq \mathrm{U}_{\text {demag }} \leq-46 \mathrm{~V} \\ & \left(\mathrm{U}_{\text {demag }}=\text { demagnetization voltage }\right) \end{aligned}$ |
| Single maximum energy in free running | 400 mJ , maximum |
| Protective circuit type | Integrated 45 V Zener diode in output chip |
| Overcurrent shutdown | At 0.7 A, minimum |
| Output current when switched off | $300 \mu \mathrm{~A}$, maximum |
| Output voltage when switched off | 2 V , maximum |
| Output current with ground connection interrupted | 25 mA , maximum |
| Switching power with ground connection interrupted | 100 mW at $1 \mathrm{k} \Omega$ load resistance, typical |
| Inrush current with lamp load | 1.5 A for 20 ms , maximum |


| Output Characteristic When Switched On (Typical) |  |
| :---: | :---: |
| Output Current (A) | Differential Output Voltage (V) |
| 0 | 0 |
| 0.1 | 0.04 |
| 0.2 | 0.08 |
| 0.3 | 0.12 |
| 0.4 | 0.16 |
| 0.5 | 0.20 |


| Power Dissipation |  |
| :---: | :---: |
| Formula to Calculate the Power Dissipation of the Electronics |  |
| $P_{\text {tot }}=0.19 \mathrm{~W}+\sum_{\mathrm{n}=1}^{8}\left(0.10 \mathrm{~W}+\mathrm{I}_{\mathrm{Ln}}{ }^{2} \times 0.4 \Omega\right)$ |  |
| Where  <br> $P_{\text {tot }}$ Total power dissipation of the module <br> $n$ Index of the number of set outputs $n=1$ to 8 <br> $\mathrm{I}_{\mathrm{Ln}}$ Load current of the output n |  |
|  |  |
|  |  |
|  |  |
| Power Dissipation of the Housing $\mathrm{P}_{\mathrm{HOU}}$ | 2.7 W, maximum (within the permissible operating temperature) |


| Concurrent Channel Derating |  |
| :--- | :--- |
| Derating | No limitation of the channel simultaneity, <br> no derating |


| Safety Devices |  |
| :--- | :--- |
| Overload/short circuit in segment circuit | Electronic; with two 4-channel drivers |


| Safety Devices |  |
| :--- | :--- |
| Surge voltage | Protective circuits of the power terminal <br> Protection up to 33 V DC |
| Polarity reversal of voltage supply | Protective circuits of the power terminal <br> It is necessary to protect the voltage supply. The <br> power supply unit should be able to supply 4 <br> times (400\%) the nominal current of the external <br> fuse. |
| Reverse voltage | Protection up to 2 A DC |

## Electrical Isolation/Isolation of the Voltage Areas

$\triangle$
To provide electrical isolation between the logic level and the I/O area, it is necessary to supply the station bus terminal and the digital output terminal described here using the bus terminal or a power terminal from separate power supply units. Interconnection of the 24 V power supplies is not allowed.
(See also the IB IL SYS PRO UM E User Manual).

## Common Potentials

24 V main power, 24 V segment voltage, and GND have the same potential. FE is a separate potential area.

| $\|$Separate Potentials in the System Consisting of Bus Terminal/Power Terminal and I/O <br> Terminal <br> - Test Distance$\|$ - Test Voltage |
| :--- |
| 5 V supply incoming remote bus/7.5 V supply (bus logic) |
| 5 V supply outgoing remote bus/7.5 V supply (bus logic) |
| 7.5 V supply (bus logic)/24 V supply (I/O) |
| 24 V supply (I/O)/functional earth ground |

## Error Messages to the Higher-Level Control or Computer System

Short circuit/overload of an output
Yes


An error message is generated when an output is shorted and switched on. In addition, the diagnostic LED (D) flashes on the terminal at 2 Hz (medium) under these conditions.

| Operating voltage out of range | No |
| :--- | :--- |

## Ordering Data

| Description | Order Designation | Order No. |
| :--- | :--- | :--- |
| Terminal with eight digital outputs | IB IL 24 DO 8 | 2726269 |
|  | You need 4 connectors for the terminal. | 2726337 |
| I/O connector with eight terminals, spring- <br> clamp connection (green, w/o color print); <br> pack of 10 | IB IL SCN-8 |  |
| I/O connector with eight terminals, spring- <br> clamp connection (green, with color print); <br> pack of 10 | IB IL SCN-8-CP | 2727608 |
| "Installing and Configuring the INTERBUS <br> Inline product range" User Manual | IB IL SYS PRO UM E | 2743048 |

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