



Level



Pressure



Flow



Temperature



Liquid  
Analysis



Registration



Systems  
Components



Services



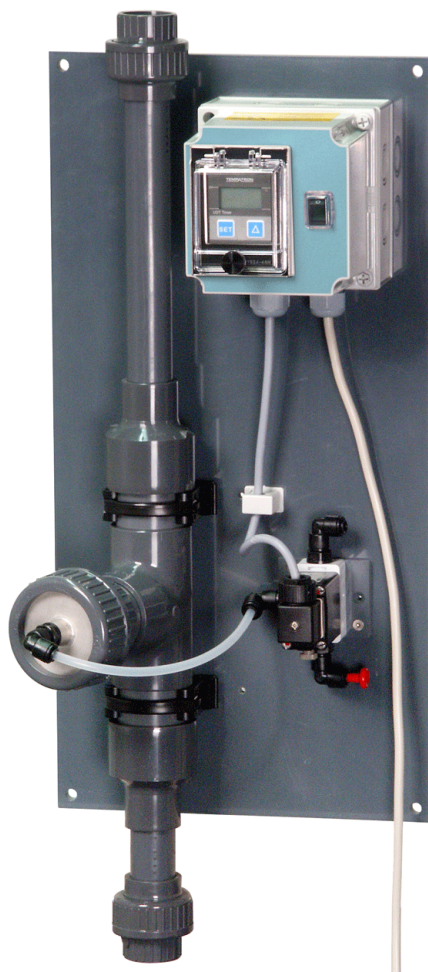
Solutions

## Technical Information

# Stamoclean CAT221

## Sampling unit

Self-cleaning backwash filter for inlet or outlet of wastewater treatment plants



### Application

The backwash filter is a special crossflow filter for water and wastewater.

It provides filtrate for continuous on-line monitoring. The filter's self-cleaning effect is caused both by the flow at the wedge wire sieve and by backwashing with compressed air or rinse water.

Applications are:

- Municipal and industrial sewage treatment plants
  - Inlet
  - Outlet
- Process water with low solids content

### Your benefits

- High level of operational safety thanks to robust design
- Reduced operating costs thanks to automatic and chemical-free cleaning
- Efficient backwashing with compressed air or rinse water
- Filter inserts quick and simple to replace
- Long operating time
- Short response time of downstream measuring devices thanks to low dead volume
- Highly stable thanks to stainless steel sieve
- Very low power consumption (< 60 W)
- Simple to install as completely mounted and ready for connection and for wall mounting

## Function and system design

### Measuring principle

A sample flow of 1 to 2.5 m<sup>3</sup>/h is permanently conveyed through the backwash filter by means of a sampling pump or compressed air or rinse water. The filtrate passes through the wedge wire sieve and is then transported to the measuring device.

Clogging is minimised by the flow at the wedge wire sieve. Automatic backwashing results in a filter operating time of several weeks.

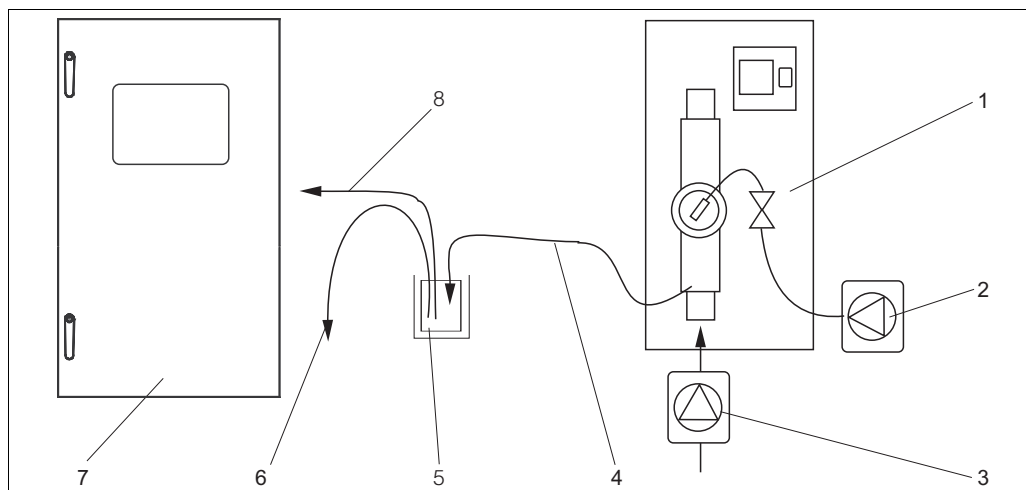
The automatic backwashing and a small compressor or compressed air resp. rinse water supply guarantee low-maintenance and low-energy operation.

### Measuring system

A complete measuring system comprises:

- a CAT221 filter system
- a collecting vessel
- a CA71xx analyser
- a sample pump or sample supply by pressure
- a compressor resp. compressed air supply

Optional: nitrate or SAC sensor (CNS70/CSS70) with flow assembly

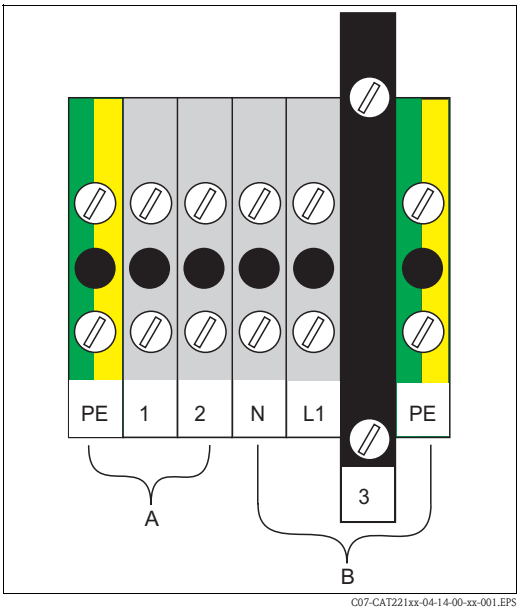


Complete measuring system

- |   |  |   |                              |
|---|--|---|------------------------------|
| 1 | Backwash filter                            | 5 | Collecting vessel (optional) |
| 2 | Compressor or compressed air               | 6 | Overflow                     |
| 3 | Sampling pump or sample supply by pressure | 7 | Analyser                     |
| 4 | Sample outlet                              | 8 | Sample line to the analyser  |

# Power supply

## Electrical connection



### Terminals

- A Valve
- B Mains

## Supply voltage

- Acc. to version:
- 230 V AC, 50 Hz, approx. 60 VA
  - 115 V AC, 60 Hz
  - 24 V DC

## Fuses

- Acc. to version:
- 230 V AC: 0.5 A, time-lag
  - 115 V AC: 1.0 A, time-lag
  - 24 V DC: 2.0 A, time-lag

# Performance characteristics

Filtrate volume	minimum 10.0 l/h
Separation performance	Separation of particles, colloids and materials with high molecular weight Max. particle size depending on the used wedge wire sieve: <ul style="list-style-type: none"><li>■ 50 µm (for analysers)</li><li>■ 100 resp. 200 µm (for SAC or TOC)</li></ul>
Life time of the wedge wire sieve	Approx. 1 to 2 years, even longer with appropriate care
Cleaning interval	Depending on application and pollution degree: <ul style="list-style-type: none"><li>■ inlet: approx. 2 to 4 weeks</li><li>■ outlet: approx. 2 to 6 months</li></ul>
Chemical resistance	pH 3 to 14
Rinse interval	1 to 90 minutes
Rinse medium	2 to 4 bar (29 to 58 psi)

## Environment

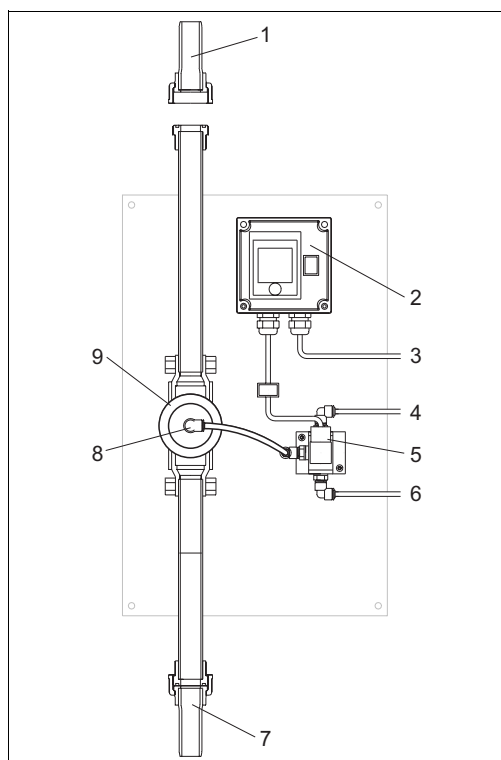
Ambient temperature	0 to 50 °C (32 to 122 °F)
Ingress protection	IP 54 (open version)

## Process

Sample temperature	5 to 40 °C (41 to 104 °F)
Sample overpressure	0.2 to 4.0 bar (2.9 to 58 psi) at max. 40 °C (104 °F)
Sampling rate	1 to 2.5 m <sup>3</sup> /h

## Mechanical construction

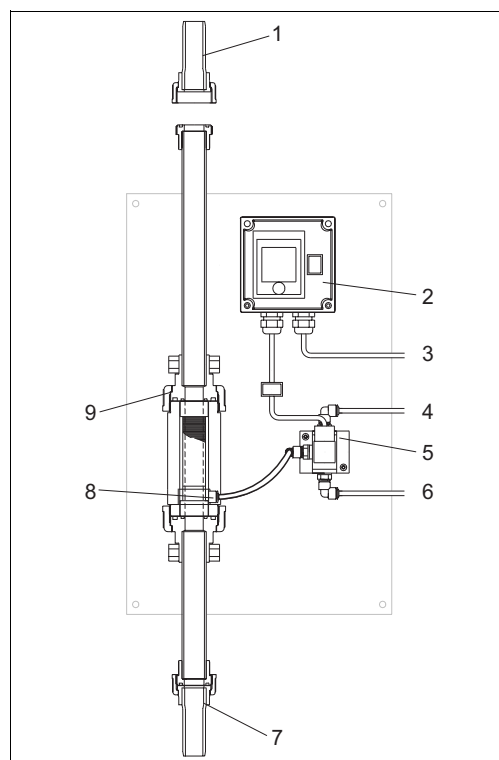
### Design



C07-CAT221xx-11-14-00-xx-001.eps

Outlet version

- 1 Delivery hose nozzle Ø30 mm (1.18 ")
- 2 Control unit
- 3 Mains
- 4 Rinse water resp. rinse air
- 5 Valve



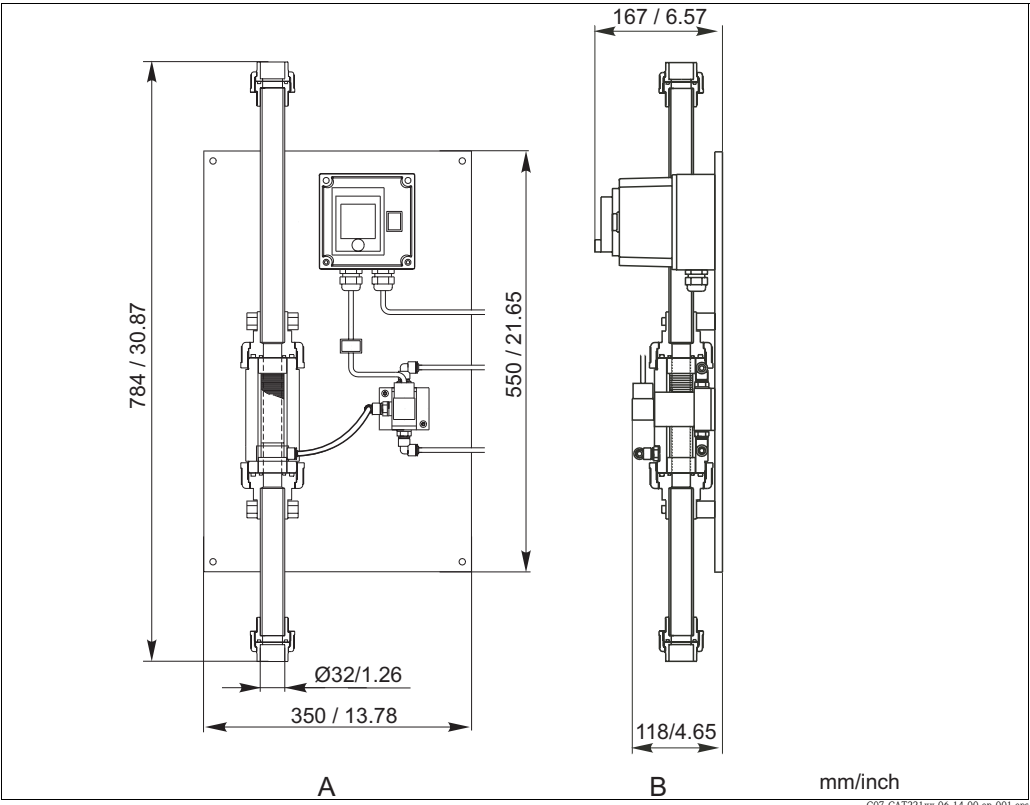
C07-CAT221xx-11-14-00-xx-002.eps

Inlet version

- 6 Filtrate (to the analyser)
- 7 Delivery hose nozzle Ø30 mm (1.18 ")
- 8 Bend
- 9 Union nut

Dimensions

Open version, inlet

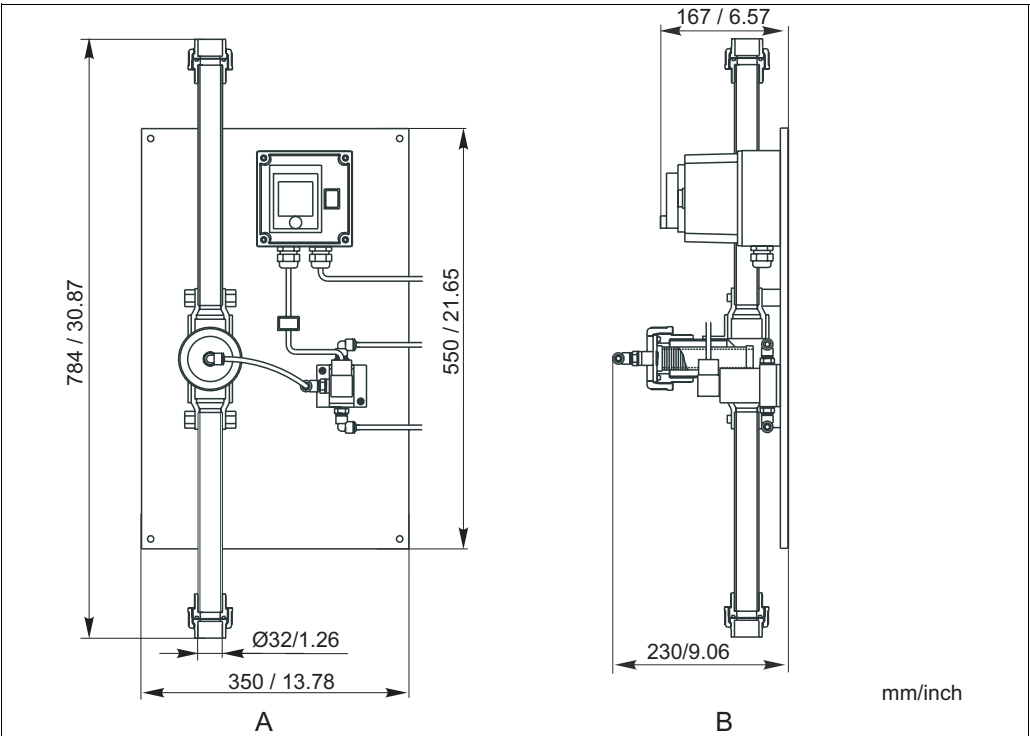


Open inlet version

A Front view

B Side view

Open version, outlet

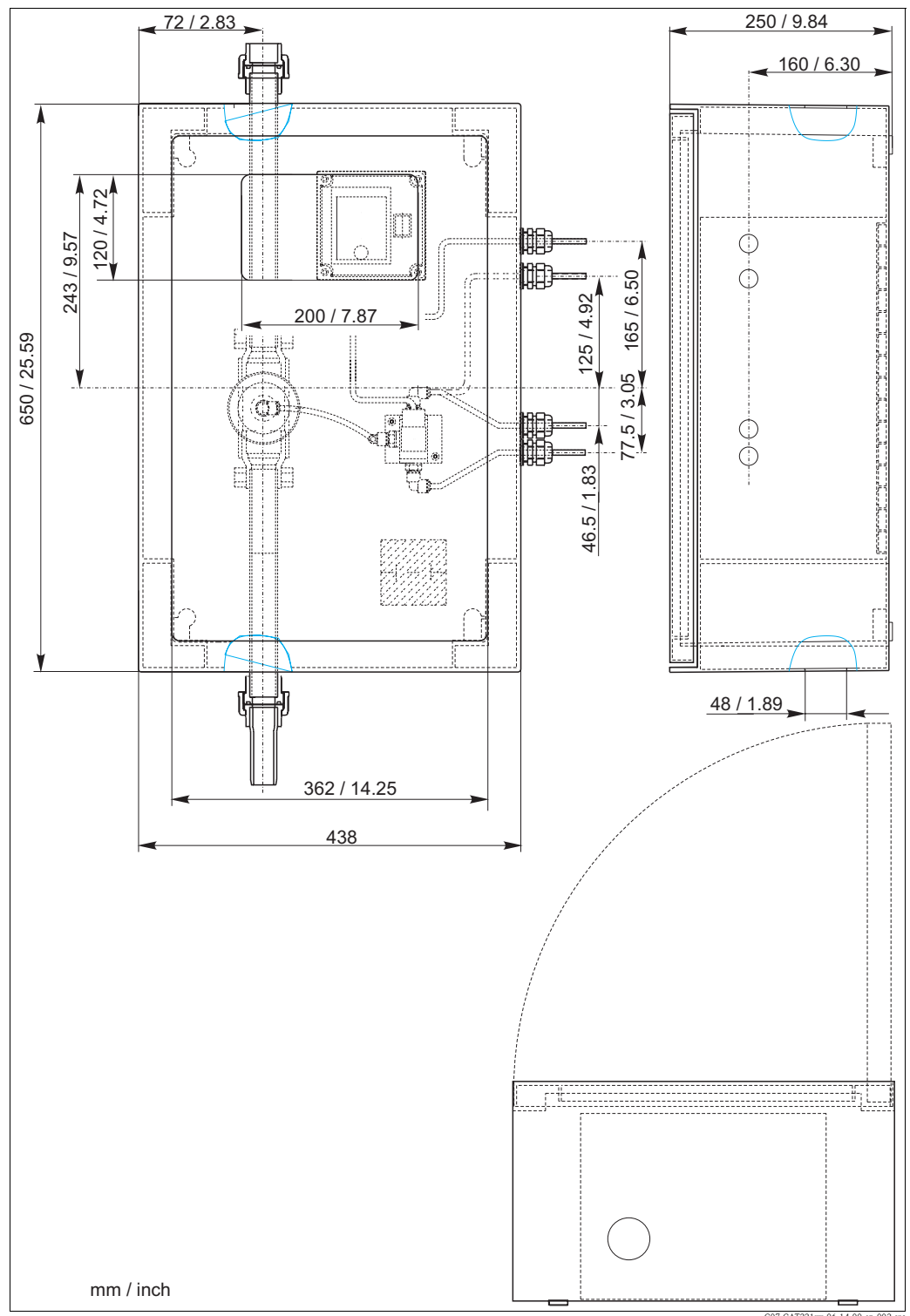


Open outlet version

A Front view

B Side view

## Housing version



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Housing version

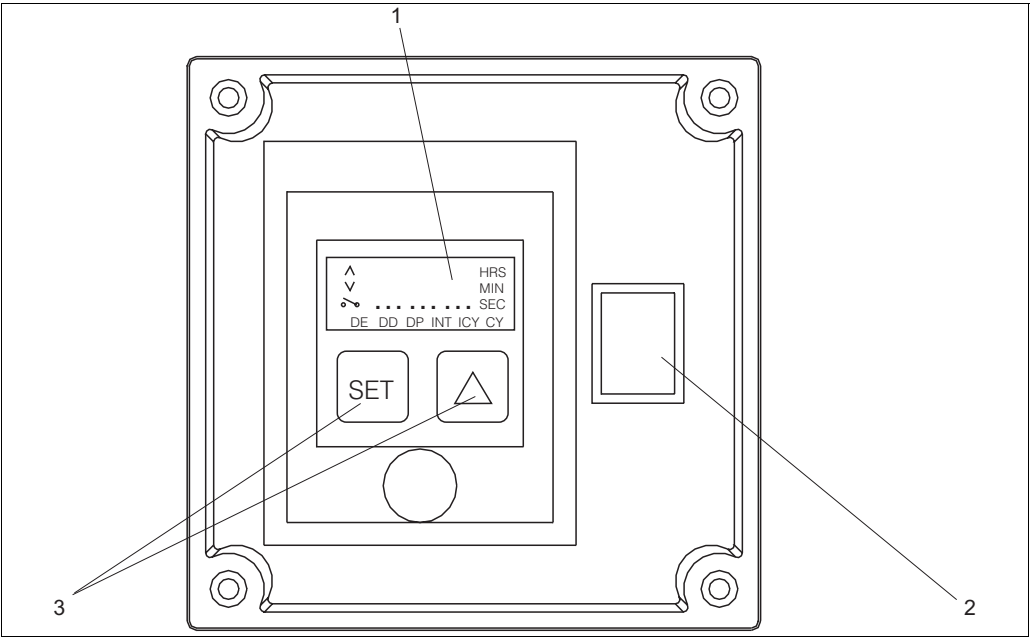
## Weight

Open version:	7 kg (15.4 lb)
Housing version:	14 kg (30.9 lb)

<b>Materials</b>	Mounting plate, pipe:	PVC
	Control unit housing:	polystyrene/polycarbonate
	Wedge wire sieve:	SS 1.4435 (AISI 316L)
	Housing:	GFK (glass-fibre reinforced plastic)
<hr/>		
<b>Process connection</b>	<ul style="list-style-type: none"><li>■ Hose nozzle Ø30 mm (1.18") or</li><li>■ PVC adhesive threaded joint ID 32 mm (1.26")</li></ul>	
<hr/>		
<b>Filter elements</b>	<ul style="list-style-type: none"><li>■ 50 µm</li><li>■ 100 µm</li><li>■ 200 µm</li></ul>	
<hr/>		
<b>Rinse connection</b>	4/6 mm (0.16 / 0.24")	
<hr/>		
<b>Connection to analyser</b>	4/6 mm (0.16 / 0.24")	
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<b>Cable entry</b>	M20	

## Human interface

### Display and operating elements



Display and operating elements

- 1 Display
- 2 Mains switch
- 3 Operating keys

## Ordering information

### Product structure

Application					
	A	Outlet			
	B	Inlet			
	Y	Special version acc. to customer's specification			
Power supply					
	0	230 V AC / 50 Hz			
	1	115 V AC / 60 Hz			
	8	24 V DC (not with housing version with heating)			
Wedge wire sieve holes diameter					
	A	50 µm			
	B	100 µm			
	C	200 µm			
Version					
	1	Open version			
	2	GFK housing, without heating			
	3	GFK housing, with heating (not with 24 V DC power supply)			
	9	Special version acc. to customer's specification			
Additional equipment					
	A	Quality certificate			
CAT221-					complete order code

### Scope of delivery

The scope of delivery consists of:

- a sample preparation unit
- a connection hose to the analyser, 2 m, polyamide, I.D. 4 mm
- a fitting 3.2 mm / 3.2 mm
- a wall mounting set (with housing version only)
- Operating Instructions, English
- a quality certificate



## Accessories

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### Installation accessories

- Three-way valve kit, 230 V;  
order no. 51516028
- Three-way valve kit, 115 V;  
order no. 51516029
- Three-way valve kit, 24 V DC;  
order no. 51516030
- Wedge wire sieves
  - Inlet
    - 50 µm; order no. 51516031
    - 100 µm; order no. 51516033
    - 200 µm; order no. 51516035
  - Outlet
    - 50 µm; order no. 51516032
    - 100 µm; order no. 51516034
    - 200 µm; order no. 51516036
- Hose adapter set;  
order no. 51516041
- Hose kit (ID 4 / ID 6);  
order no. 51516042
- Outlet bends
  - with check valve  
order no. 51516038
  - without check valve  
order no. 51516039

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### Sampling accessories

- Compressor Profimaster Silent 100/6, 230 V AC; order no. 51511143
- Sample pump on request

## Documentation

- ❑ Stamoclean CAT221,  
Operating Instructions, BA384C/07/en, order no. 51516437
- ❑ Stamolys CA71AM, Ammonium analyser,  
Technical Information, TI353C/07/en, order no. 51512286
- ❑ Stamolys CA71NI, Nitrite analyser,  
Technical Information, TI355C/07/en, order no. 51512290
- ❑ Stamolys CA71PH, Phosphate analyser,  
Technical Information, TI356C/07/en, order no. 51512292
- ❑ Stamosens CNM750/CNS70, Online nitrate determination,  
Technical Information, TI215C/07/en, order no. 51502579
- ❑ Stamosens CSM750/CSS70, Online determination of dissolved organic substances,  
Technical Information, TI305C/07/en, order no. 51507004



## International Head Quarters

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