













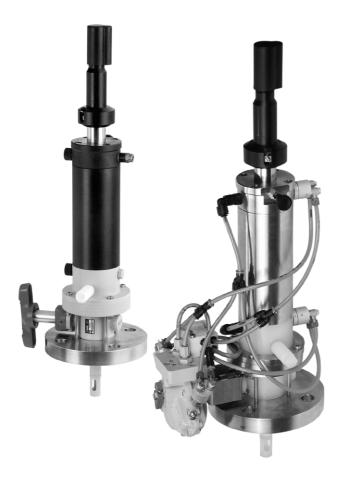




Technical Information

Cleanfit P CPA474

Retractable plastic process assembly with ball valve for pH and ORP electrodes



Application

- Chemical industry
- Wastewater / industrial water
- Power plants
- Refuse incinerators

This assembly is very well suited to applications which require the save separation from the process during the service step and for media which have a tendency to stick at the electrode holder.

Your benefits

- Safety:
 - Safe and reliable process termination possible under nearly all conditions
 - Only plastics (PP, PVDF, PEEK) in contact with medium
 - "Heavy duty version" for high temperature and high pressure applications (up to 10 bar)
- Comfortable operation:
- Assembly service in ongoing process: total disassembly of assembly body possible with closed ball valve (e.g. for exchanging sealing rings, electrode holder etc.)
- Various immersion depths (tank/pipe installation)
- Sealing water to screen off rinse chamber
- Automation even for difficult processes:
 - Fully-automatic calibration and cleaning in conjunction with Topcal S CPC300
- Easy installation:
 - Version with pneumatic ball valve drive is supplied fully hosed-up



Function and system design

Principle

The "Measure" and "Service" operating statuses can be changed in the following ways:

- Manually
- Pneumatically
- Pneumatically via Topcal S CPC300 or Topclean S CPC30 with optional CPR40 rinsing block
- All versions possible with limit position switch.

Principle sequence when moving the retractable assembly

- from "Service" to "Measure"
 - Open ball valve
 - Move assembly
- from "Measure" to "Service"
 - Move assembly
 - Close ball valve

In the "Service" status (sensor moved back into the assembly), the ball valve seals the assembly off from the process. This means that cleaning and calibration can take place and electrodes can be changed without interrupting the process.



Warning!

The **rinse chamber** and the **rinse connections** of the assemblies are **in open contact with the medium in the measuring position,** or at least when moving, and are thus exposed to the **process pressure**. For this reason, the inlet and outlet of the rinse chamber **must** be **protected by valves**. These valves are available from Endress+Hauser as accessories (see product structure, "Additional equipment"). These valves close automatically in the pneumatic version.

Limit position switches

The pneumatic limit position switches serve as control elements and determine the sequence of the individual steps.

The following types of limit position switches are available depending on the order version (product structure, "Assembly operation, ball valve"):

- "Pneumatic limit position switch" version: 4 pneumatic switches (type, see "Mechanical construction")
- "Electric limit position switch" version: 3 pneumatic and 2 inductive switches (types, see "Mechanical construction")

Function

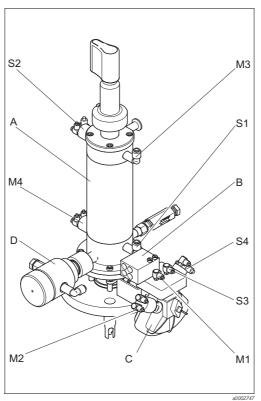
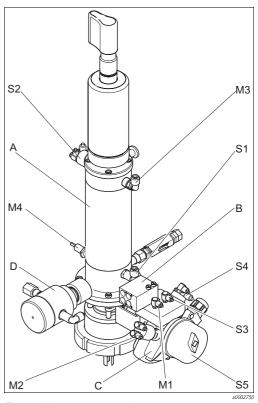


Fig. 1: Pneumatic limit position switches

- A Assembly cylinder
- B Pneumatic connection block

Measuring:

- M1 Pneumatics "Open ball valve"
- M2 Limit position switch "Ball valve open"
- M3 Pneumatics "Assembly Measuring"
- M4 Limit position switch "Assembly Measuring"



Electrical limit position switches

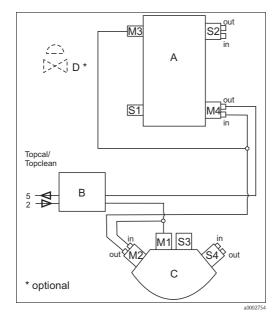
- C Ball valve drive
- D Rinsing input / output

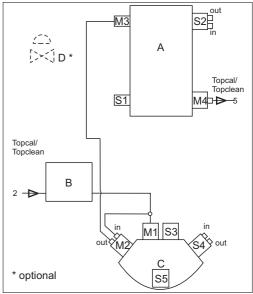
Service:

- S1 Pneumatics "Assembly Service"
- S2 Limit position switch "Assembly Service"
- S3 Pneumatics "Close ball valve"
- S4 Limit position switch (pneu.) "Ball valve closed"
- S5 Limit position switch (el.) "Ball valve closed"

Assembly moving principle

Moving from "Service" position into "Measure" position





Move to "Measuring" position, version with Fig. 2: pneumatic limit position switches

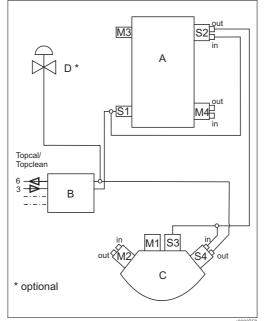
Fig. 3: Move to "Measuring" position, version with electric limit position switches

in Pneumatic input, limit position switch Pneumatic output, limit position switch out 5

2

- A Assembly cylinder В Pneumatics connection block
- Feedback signal "Assembly measuring"
- CBall valve drive
- Compressed air input "Start measuring"
- D Outlet safety seal for rinse chamber
- 1. Compressed air is provided at position M1 (pneumatic "Open ball valve"). At the same time, compressed air is applied to M2 (limit position switch "Ball valve open"). The ball valve (C) opens. The rinse chamber outlet valve (D) must be closed.
- 2. When the ball valve is completely open, the limit position switch M2 forwards compressed air to the pneumatics of the pressure cylinder, input "Assembly measuring" (M3) and simultaneously to the limit position switch "Assembly measuring" (M4). The electrode holder moves out of the assembly into the medium.
- Once the limit position is reached, the limit position switch M4 sends a signal (5, "Assembly measuring" feedback signal) to the transmitter / DCS or to Topcal S / Topclean S.

Moving from "Measure" position into "Service" position



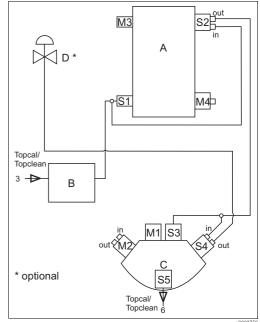


Fig. 4: Move to "Service" position, version with pneumatic limit position switches in Pneumatic input, limit position switch out Pneumatic output, limit position switch 6 Feedback signal "Assembly service" 3 Compressed air input "Start service"

Fig. 5: Move to "Service" position, version with electric limit position switches

- A Assembly cylinder
- B Pneumatics connection block
- C Ball valve drive
- D Outlet safety seal for rinse chamber
- 1. Compressed air is simultaneously provided at the pneumatics of the pressure cylinder, input "Assembly service" (S1) and at the limit position switch "Assembly service" (S2). The electrode holder moves from the medium into the assembly.
- When the limit position is reached, the limit position switch S2 forwards pressure to position S3 (close ball valve) and position S4 (limit position switch "Ball valve closed") simultaneously. The ball valve (C) closes.
- 3. Once the ball valve is completely closed, a signal (6, "Assembly service" feedback signal) is sent from the limit position switch S4 (or the limit position switch S5 in case of the version with electric limit position switches) to the transmitter / DCS or to Topcal S / Topclean S. At the same time, pressure is applied to the rinse chamber outlet valve (D).

Valve D opens as long as the pressure is applied. Any drop in pressure causes this valve to close.

Measuring system

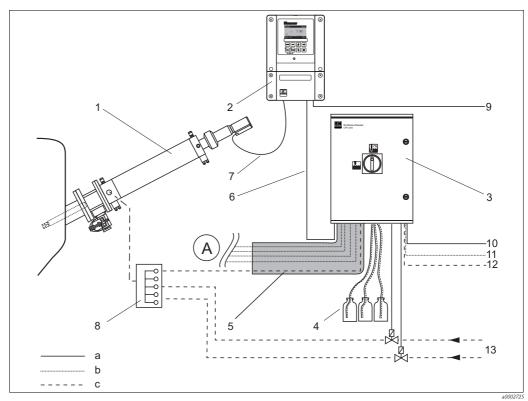


Fig. 6: Fully automatic measuring system (example)

- A For information on function and connection of the pneumatics and the limit position switches to the assembly, please refer to the related chapters of the Operating Instructions.
- 1 Cleanfit P assembly
- 7 Special measuring cable, e.g. CPK9, CPK12
- 8 CPR40 rinse block (optional)

Topcal S CPC300:1

- 2 Mycom S CPM153 transmitter
- 3 CPG300 control unit
- 4 Vessels for cleaning agents and buffer solutions
- 5 Multi hose
- 6 Supply / control cable
- 1) Fully automatic calibration and cleaning system

- Electric line
- b Compressed air line
 - Water / cleaning agent / buffer

To be supplied by customer:

- 9 Power supply for Mycom S CPM153
- 10 Power supply for CPG300
- 11 Compressed air
- 12 Water supply
- 13 Steam / water / cleaning agent (optional)

6

Installation

Installation instructions

A Glass electrode:B ISFET pH-sensor Tophit:

Installation angle of at least 15° from the horizontal No restrictions, recommended 0 ... 180°

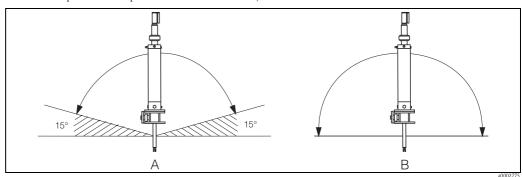


Fig. 7: Permitted orientations depending on the sensor used



Caution!

- For all assemblies with stainless steel pressure cylinders, we recommend to use a flanged version when installing with inclined orientation. Otherwise, the weight of the assembly could affect the safety of the process connection.
- Avoid a siphon effect^a at the rinse chamber outlet when installing with inclined orientation. The inlet to the rinse chamber must be from below.

Pneumatic connections for automatic operation

Requirements:

- air pressure of 4 to 8 bar (58 to 116 psi)
- \blacksquare air must be filtered (40 µm) and be free of water and oil
- no continuous air consumption
- minimum nominal diameter of the air lines: 4 mm (0.16 inches).



Caution!

There must be a pressure-reducing valve upstream if the air pressure can increase to above 8 bar (116 psi) (including any short pressure surges).

We recommend you also use a pneumatic throttle for lower pressures. This results in a smoother assembly operation. Endress+Hauser offers such a throttle as an accessory (see chapter "Accessories").

Environment

Ambient temperature range

Ambient temperature not below 0 °C (32 °F).

With an optional inlet/outlet safety seal, the ambient temperature may not exceed 50 $^{\circ}$ C (122 $^{\circ}$ F).

a) Siphon effect: line emptied by vacuum

Process

Pressure

PA pressure cylinder:

Stainless steel pressure cylinder:

("Heavy duty version")

Pneumatic outlet safety seal:

Manual outlet safety seal:

max. 6 bar (87 psi) max. 10 bar (145 psi)

continuous operation: 10 bar (145 psi) / 100 °C (212 °F) short time (max. 1 h): 5 bar (72.5 psi) / 130 °C (266 °F)

10 bar (145 psi) / 20 °C (68 °F), 2 bar (29 psi) / 130 °C (266 °F)

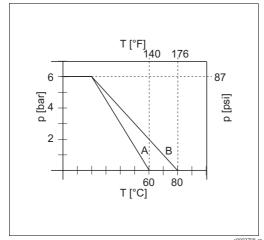


The process pressure may not exceed 4 bar (58 psi) with manually actuated assemblies!

Temperature

See pressure-temperature diagram.

Pressure-temperature diagram





Α Electrode holder + ball valve PP

Electrode holder PEEK/PVDF, ball valve PVDF В

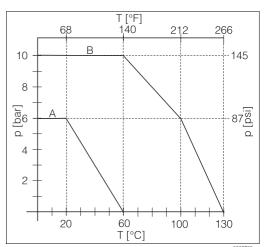
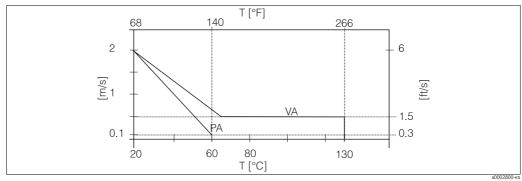


Fig. 9: Pressure-temperature diagram CPA474 "Heavy duty version" (VA pressure cylinder)

Α Electrode holder + ball valve PP

В Electrode holder PEEK/PVDF, ball valve PVDF

Flow velocity



Flow velocity in dependance from temperature Fig. 10:

PA Standard version VA Heavy duty version



A flow of 2 m/s (6 ft/s) should not be exceeded as otherwise measurable effects (potential) can develop at the electrode.

Mechanical construction

Design, dimensions

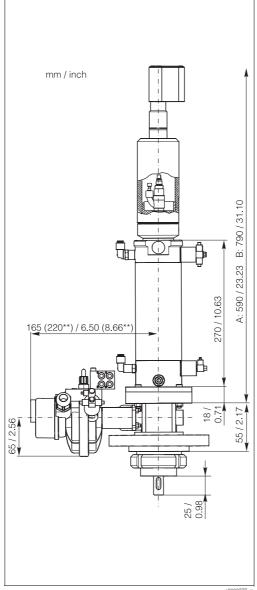
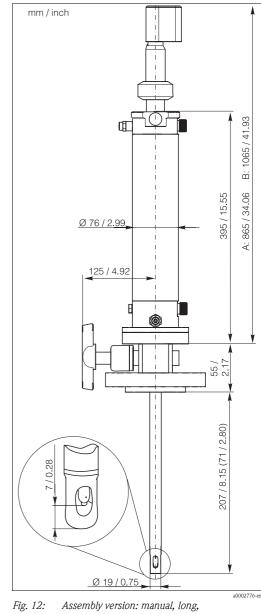


Fig. 11: Assembly version: pneumatic, short, for KCl sensors, thread adapter nut

Thread adapter nut connections are only available with short versions!

version with electric limit position switches



for gel sensors, flange

- in brackets: short version
- Length when extended Α
- Required mounting clearance

Process connection



Process connections CPA474 (dimensions in brackets: ANSI flange)

Thread adapter nut DN 50 (for flow assembly CPA240, short version only!)

G/H Flange DN 50 / PN 16 and flange ANSI 2" / 150 lbs

Fitted sensors Short version pH glass electrodes, Gel 225 mm (8.9 inches)

pH glass electrodes, KCl 425 mm (16.7 inches) pH ISFET sensors, Gel, 225 mm (8.9 inches) pH ISFET sensors, KCl, 425 mm (16.7 inches)

Long version pH glass electrodes, Gel, 360 mm (14.2 inches) pH ISFET sensors, Gel, 360 mm (14.2 inches)

3 – 8 kg (6.6 – 17.6 lb), depending on the pressure cylinder material, the process connection, the drive and additional equipment, see product structure.

Materials

Weight

In contact with medium:

Seals EPDM / FPM / perfluoroelastomer

Electrode holder PP / PEEK / PVDF Ball valve PP / PVDF

Inlet safety seal PVDF, PTFE, Viton®, Hastelloy C4

Outlet safety seal PVDF Rinse connection socket PVDF

Not in contact with medium:

Pressure cylinder PA / stainless steel 1.4404 (AISI 316 L)
Process flange¹ stainless steel 1.4404 (AISI 316 L)
El. limit position switch fore-part PBT, cable PVC

1 ,

for "Heavy duty" assembly version

Rinse fittings

 $2 \times G\frac{1}{4}$ (internal) or $2 \times NPT\frac{1}{4}$ " (internal)

Limit position switches

Pneumatic: 3/2 way valve
Electric: inductive (NAMUR type)

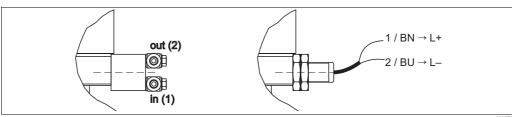


Fig. 14: Limit position switches, left: pneumatic (1 = compressed air inlet, 2 = compressed air outlet) right: electric (NAMUR)



Note!

The position of the input resp. the output may be different from the figure. Please, refer to the marks at the limit position switch: "1" is the input (in), "2" is the output (out).

Inlet and outlet safety seal

Optionally the assembly is supplied with a non-return valve on the inlet side of the rinse chamber (inlet safety seal) and an outlet valve (pneumatic outlet safety seal) resp. a ball valve (manual outlet safety seal, see product structure).

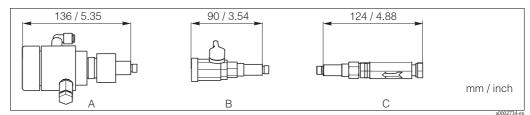


Fig. 15: Inlet / outlet safety seals for rinse chamber

A Pneumatic outlet safety seal

B Manual outlet safety seal

C Non-return valve (inlet safety seal)



Caution!

An outlet safety seal is definitely required if the rinse chamber does not remain sealed with the drain plug^a.

also applies in "Measure" position

Inlet safety seal (optional)

The non-return valve prevents medium from penetrating from the rinse chamber into the rinse water inlet.

Pneumatic outlet safety seal (optional)

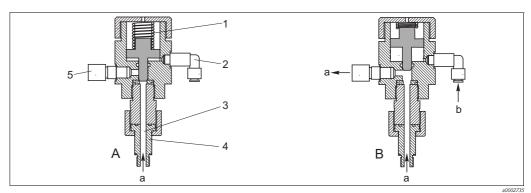


Fig. 16: Functional diagram of the pneumatic valve on the outlet side of the rinse chamber
A: Valve closed (no connection between rinse water and rinse chamber)
B: Valve open (rinse water can enter rinse chamber)

Compression spring 5 Rinse water outlet Compressed air input a Rinse water b Compressed air Rinse connection socket

Manual outlet safety seal (optional)

The manual safety seal is a ball valve made of PVDF. You have to drive it manually.

Scraper ring

Optionally, the assembly is supplied with a moulded seal on the process side of the ball valve. This seal has a scraper function.

This is especially recommended in the following cases:

- If the rinse chamber, otherwise open to the process, should be protected during operation.
- If material sticking to the electrode holder (caused by the medium)^a should be scraped off when moving to service mode.



Caution!

The rinse chamber and the internal volume of the ball valve are always filled with medium. At least in the short period between opening the ball valve and moving the electrode holder out of the service position there is open contact to the medium.

In that period, the full process pressure acts on the rinse connections.

Certificates and approvals

Test reports

Test certificate 3.1B acc. to EN 10204 on demand.

Ordering information

Scope of delivery

The scope of delivery comprises:

- Cleanfit assembly (ordered version)
- Operating Instructions (English).

a) fibres, lime etc.

Product structure

	Assembly drive, ball valve								
	A B C D E F	Asse Asse Asse Asse Asse	Assembly + ball valve: manual (convertable to pneumatic) Assembly: pneumatic, ball valve: manual, without limit position switches (retrofittable) Assembly: pneumatic, ball valve: manual, with pneumatic limit position switches Assembly: pneumatic, ball valve: manual, with electric limit position switches (Ex and Non-Ex) Assembly + ball valve: pneumatic, with pneumatic limit position switches Assembly + ball valve: pneumatic, with electric limit position switches (Ex and Non-Ex) Special version acc. to customer specification						
			sembly version						
		1 2 3 4 9	Standard version: max. 80 °C (176 °F), max. 6 bar (87 psi), with moulded seal (PA cylinder) Heavy duty version: max. 130 °C (266 °F), max. 10 bar (145 psi), with moulded seal (SS cylinder) Standard version: max. 80 °C (176 °F), max. 6 bar (87 psi), without moulded seal, i.e. the rinse chamber is not sealed off the medium! (PA cylinder) Heavy duty version: max. 130 °C (266 °F), max. 10 bar (145 psi), without moulded seal, i.e. the rinse chamber is not sealed off the medium! (SS cylinder) Special version acc. to customer specification						
			Electrode type						
			A For gel electrodes and pH ISFET sensors with Pg 13.5 B For liquid KCl electrodes and ISFET sensors with Pg 13.5 and hose connection head (type ESS) Y Special version acc. to customer specification						
				Immersion depth					
				2	(pos Ass Sho	ssible embl ert ve	rsion up to 71 mm (2.8 inches) with PA cylinder sensor lengths: type A = 225 mm (8.9 inches), type B = 425 mm (16.7 inches)) y versions 1 and 3 only! rsion up to 71 mm (2.8 inches) with stainless steel 1.4404 (AISI 316L) cylinder sensor lengths: type A = 225 mm (8.9 inches), type B = 425 mm (16.7 inches)		
				3	Ass Lon (pos	embl ig vei ssible	y versions 2 and 4 only! rsion up to 207 mm (8.15 inches) with PA cylinder sensor lengths: type A = 360 mm (14.2 inches))		
				4	Lon (pos	ig vei ssible	y versions 1 and 3 only! rsion up to 207 mm (8.15 inches) with stainless steel 1.4404 (AISI 316L) cylinder sensor lengths: type A = 360 mm (14.2 inches)) y versions 2 and 4 only!		
				9			version acc. to customer specification		
					Assembly material (in contact with medium)				
					A Sensor holder: PP, ball valve: PP (max. 80°C (176°F)) B Sensor holder: PEEK, ball valve: PVDF (max. 130°C (266°F)) C Sensor holder: PVDF, ball valve: PVDF (max. 130°C (266°F)) Y Special version acc. to customers specification				
							al material (in contact with medium)		
						1 2 3 9	EPDM (for food applications preferred) FPM (Viton®, for process applications preferred) Perfluoroelastomer Special version acc. to customer specification		
							Process connection		
							D Thread adapter nut DN 50 (for flow assembly CPA240), immersion depth 1,2 only G Flange DN 50, PN 16 H Flange ANSI 2", 150 lbs Y Special version acc. to customer specification		
							Optional equipment		
							3 With pneumatic inlet/outlet safety seal (2 x G ¼ internal thread /PVDF safety plug) 4 With pneumatic inlet/outlet safety seal (2 x NPT ¼" internal thread / PVDF safety plug) 5 With manual inlet/outlet safety seal (2 x G ¼ internal thread / PVDF safety plug) 6 With manual inlet/outlet safety seal (2 x NPT ¼" internal thread / PVDF safety plug) 7 With rinse connection sockets, 2 x G ¼ internal thread (version 1, 2 only!) (with PVDF safety plug) 8 With rinse connection sockets 2 x NPT ¼" internal thread (version 1, 2 only!) (with PVDF safety plug) 9 Special version acc. to customer specification		
CPA474-							complete order code		

Accessories



Note!

In the following sections, you find the accessories available at the time of issue of this documentation. For information on accessories that are not listed here, please contact your responsible service.

Water filter and pressure reducer

- Filter set CPC300
 Water filter (dirt trap) 100 μm, complete, incl. angle bracket;
 order no. 51511336
- Pressure reducer kit complete, incl. manometer and angle bracket; order no. 51505755

Rinse connection adapter

■ Rinse connection adapter CPR40 for connecting 2 or 4 different media. Order acc. to product structure, see Technical Information (TI342C/07/en).

Flow assembly

 Flow vessel CPA240 (product structure, see below) see Technical Information (TI179C/07/en)

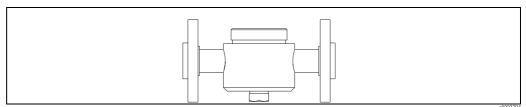


Fig. 17: Flow vessel CPA240 (horizontal flow version, with thread adapter nut DN 50)

Material PVDF (thread adapter nut DN 50) (flow vessel only for CPA474) Flow direction Vessel, horizontal flow Vessel with inlet below **Process connection** Welding socket for DN 25 pipe connection В Flange DN 25 PN 16 С Flange ANSI 1" 150 lbs D Flange JIS 10K 25A Threaded connection NPT ½ internal thread Seal material **EPDM** 2 FPM (Viton®) Chemraz Additional equipment Basic version With test certificate 3.1B to EN 10204 CPA240complete order code

Hose connections for rinse chamber

Hose connection set,

for Cleanfit assemblies, PVDF, G ¼, D12

order no. 51511724

■ Hose connection set,

for Cleanfit assemblies, stainless steel 1.4404 (AISI 316L), NPT $^{1}\!\!/4$ ", D12

order no. 51511725

■ Hose connection set,

for Cleanfit assemblies, PVDF, NPT 1/4", D12

order no. 51511726

■ Hose connection set,

for Cleanfit assemblies, stainless steel 1.4404 (AISI 316L), NPT 1/4", D16

order no. 51511722

■ Hose connection set,

for Cleanfit assemblies, PVDF, NPT ¼", D16

order no. 51511723

■ Hose connection set,

for Cleanfit assemblies, stainless steel 1.4404 (AISI 316L), G $\mbox{\em 14}$, D16

order no. 51511590

■ Hose connection set,

for Cleanfit assemblies, PVDF, G 1/4, D16

order no. 51511591

Limit position switches

 Set of pneumatic limit position switches (2 pieces); order no. 51502874

■ Set of electric limit position switches, Ex and Non-Ex (2 pieces);

order no. 51502873

Pneumatic throttle

 Pneumatic throttle for the reduction of the assembly moving speed, order no. 51511990

Inlet / outlet safety seal

■ Pneumatic outlet safety seal for rinse chamber outlet:

G 1/4, order no. 51511929

NPT 1/4", order no. 51511934

■ Manual outlet safety seal for rinse chamber outlet,

G ¼, order no. 51511937

NPT 1/4", order no. 51511938

■ Non-return valve (inlet safety seal) for rinse chamber inlet,

G $\frac{1}{4}$, order no. 51511939

NPT ¼", order no. 51511940

Sensors

Glass electrodes

■ Orbisint CPS11/CPS11D

pH electrode for process applications, with PTFE diaphragm, Memosens technology as option; Ordering acc. to product structure, see Technical Information (TI028/C07/en)

■ Orbisint CPS12

ORP electrode for process applications, with PTFE diaphragm;

Ordering acc. to product structure, see Technical Information (TI367/C07/en)

■ Ceraliquid CPS41

pH electrode with ceramics diaphragm and KCl liquid electrolyte;

Ordering acc. to product structure, see Technical Information (TI079/C07/en)

■ Ceraliquid CPS42

ORP electrode with ceramics diaphragm and KCl liquid electrolyte;

Ordering acc. to product structure, see Technical Information (TI079/C07/en)

■ Ceragel CPS71/CPS71D

pH electrode with double chamber reference system and integrated bridge electrolyte, Memosens technology as option;

Ordering acc. to product structure, see Technical Information (TI245/C07/en)

■ Ceragel CPS72

ORP electrode with double chamber reference system and integrated bridge electrolyte; Ordering acc. to product structure, see Technical Information (Tl374/C07/en)

■ Orbipore CPS91/CPS91D

pH electrode with open aperture for media with high dirt load, Memosens technology as option; Ordering acc. to product structure, see Technical Information (TI375C/07/en)

ISFET sensors

■ Tophit CPS471

Sterilisable and autoclavable ISFET sensor for food and pharmaceuticals, process technology, water treatment and biotechnology;

Ordering acc. to product structure, see Technical Information (TI283/C07/en)

■ Tophit CPS441

Sterilisable ISFET sensor for media with low conductivity, with liquid KCl electrolyte; Ordering acc. to product structure, see Technical Information (TI352/C07/en)

■ Tophit CPS491

ISFET sensor with open aperture for media with high dirt load; Ordering acc. to product structure, see Technical Information (TI377/C07/en)

Buffer solutions

pН

Technical buffer solutions, accuracy 0.02 pH, acc. to NIST/DIN

- pH 4.0 red, 100 ml (0.026 US gal.), order no. CPY 2-0
- pH 4.0 red, 1000 ml (0.264 US gal.), order no. CPY 2-1
- pH 7.0 green, 100 ml (0.026 US gal.), order no. CPY 2-2
- pH 7.0 green, 1000 ml (0.264 US gal.), order no. CPY 2-3

Technical buffer solutions for single use, accuracy 0.02 pH, acc. to NIST/DIN

- pH 4.0 20 x 20 ml (0.005 US gal.), order no. CPY 2-D
- pH 7.0 20 x 20 ml (0.005 US gal.), order no. CPY 2-E

ORP

Technical buffer solutions for redox electrodes

- +225 mV, pH 7, 100 ml (0.026 US gal.); order no. CPY 3-0
- +468 mV, pH 0, 100 ml (0.026 US gal.); order no. CPY 3-1

Cables

■ CPK9 special measuring cable

For sensors with TOP68 plug-in head, for high-temperature and high-pressure applications, IP 68 Ordering acc. to product structure, see Technical Information (TI118C/07/en)

■ CPK1 special measuring cable

For pH/redox electrodes with GSA plug-in head

Ordering acc. to product structure, see Technical Information (TI118C/07/en)

■ CPK12 special measuring cable

For pH/redox glass electrodes and ISFET sensors with TOP68 plug-in head Ordering acc. to product structure, see Technical Information (TI118C/07/en)

■ CYK10 Memosens data cable

For digital pH sensors with Memosens technology (CPSxxD)

Ordering according to product structure, see Technical Information (TI376C/07/en) $\,$

Transmitters

■ Liquisys M CPM223/253

Transmitter for pH and ORP, field or panel-mounted housing,

Hart® or PROFIBUS available,

Ordering acc. to product structure, see Technical Information (TI194C/07/en)

■ Mycom S CPM153

Transmitter for pH and ORP, one or two channel version, Ex or Non-Ex,

Hart® or PROFIBUS available,

Ordering acc. to product structure, see Technical Information (TI233C/07/en)

Measuring, cleaning and calibration systems

■ Topcal S CPC300

Fully automatic measuring, cleaning and calibration system; Ex or Non-Ex, in-situ cleaning and calibration, automatic sensor monitoring Ordering acc. to product structure, see Technical Information (TI236C/07/en)

■ Topclean S CPC30

Fully automatic measuring and cleaning system; Ex or Non-Ex,

in-situ cleaning, automatic sensor monitoring

Ordering acc. to product structure, see Technical Information (TI235C/07/en)

International Head Quarters

Endress+Hauser GmbH+Co. KG Instruments International Colmarer Str. 6 79576 Weil am Rhein Deutschland

Tel. +49 76 21 9 75 02 Fax +49 76 21 9 75 34 5 www.endress.com info@ii.endress.com

TI345C/07/en/02.05 51510925 Printed in Germany / FM+SGML 6.0 / DT

