



# Temperature Switch Thermophant T TTR31, TTR35

Temperature switch for the safe measurement, monitoring and control of process temperatures



#### Application

Temperature switch for the monitoring, display and control of process temperatures in a range from -50 to 150 °C (-58 to 302 °F):

Solutions

Thermophant T TTR31 – with thread connections or coupling Thermophant T TTR35

- for hygienic applications
- Versions for use in hygienic applications
- Electronic versions
  - one PNP switch output
  - two PNP switch outputs
  - 2 x PNP switch outputs or one PNP switch output and 4 to 20 mA output (active)

#### Benefits at a glance

This compact temperature switch impresses with the latest in technology being used:

- Integrated switching electronics for decentral and economic process monitoring and control
- Quick and flexible process connection thanks to modular connections
- High reproducibility and long-term stability
- Functional safety SIL 2 (in preparation)
- Function check and information on-site thanks to LEDs and digital display
- Long-term stable temperature sensor made of platinum (Pt100 class A as per IEC 751)
- High accuracy across the entire ambient temperature range and short response time
- Operation and visualisation also with PC and ReadWin<sup>®</sup> 2000 configuration software
- Upper part of housing can be rotated by 310°
- DESINA-compliant
- 3-A approved





Measuring principle	Electronic recording and conversion of input signals in industrial temperature measurement. A platinum se located at the measuring tip changes its resistance value depending on the temperature. This resistance v is recorded electronically. The conversion of the resistance value into a temperature measurement signal defined by the international standard IEC 751.		g on the temperature. This resistance value
Measuring system	Overview		
	Thermophant product family	TTR31	TTR35
	Measurement probe	Pt100	Pt100
	Field of application	Measurement and monitoring and control of process temperatures.	Measurement and monitoring and control of process temperatures in hygienic processes.
	Process connection	Coupling (sensor length ≥ 100 mm) Thread - G ½A and G ¼A - ANSI ¼" NPT and ½" NPT	Hygiene – clamp 1" - 1½", 2" – Varivent F, N – DIN 11851 – APV inline
	Measuring range (process temperature range)	-50 to 150 °C (-58 to 302 °F)	-50 to 150 °C (-58 to 302 °F) in hygienic processes

## Function and system design

#### DC voltage version

PNP switch output of electronics.

Power supply e.g. with a power supply unit.

Preferably in conjunction with programmable logic controllers (PLC) or for controlling a relay.



A: 1x PNP switch output

B: 2x PNP switch output

C: PNP switch output with additional analog output 4...20 mA

1) Power supply unit

② Load (e.g. programmable logic controller, process control system, relay)

#### Functional safety (SIL)

The Thermophant T temperature switches were developed according to the standards IEC 61508 and IEC 61511-1 (FDIS). The device version with PNP switch output and additional analog output is equipped with fault detection and fault prevention facilities within the electronics and software. It can, therefore, be used to monitor limit temperature up to SIL 2 (Safety Integrity Level).

The attainable SIL value is determined by the safety technical characteristics of probability of failure, hardware fault tolerance and the safe failure fraction. Details on this may be found in the Functional Safety Manual (in development).

### Input

 Measured variable
 Temperature (temperature-linear transmission behaviour)

 Measuring range
 Designation
 Measuring range limits
 Min. span

 Pt100 as per IEC 751
 -50 to 150 °C (-58 to 320 °F)
 10 K (18 °F)

■ Sensor current: ≤ 0.6 mA

	Output	
Output signal	DC voltage version: (short-circuit proof version)	
	<ul> <li>1x PNP switch output</li> <li>2x PNP switch outputs</li> <li>2x PNP switch outputs or one PNP switch output and 4 to 20 mA output (active)</li> </ul>	
Signal on alarm	<ul> <li>Analog output: ≤ 3.6 mA or ≥ 21.0 mA adjustable (if setting ≥ 21.0 mA the output is &gt; 21.5 mA)</li> <li>Switch outputs: at safety condition (switch open)</li> </ul>	
Load	Max. (V <sub>power supply</sub> – 6.5 V) / 0.022 A (current output)	
Range of adjustment	<ul> <li>Switch output: Switch point (SP) and Switch-back point (RSP) in increments of 0.1 °C (0.18 °F) Min. distance between SP and RSP: 0.5 % URL</li> <li>Analog output (if available): Lower range value (LRV) and upper range value (URV) can be set anywhere within the sensor range (min. measuring range 10 K (18 °F))</li> <li>Damping: can be set anywhere between 040 s in increments of 0.1 s</li> <li>Unit: °C, °F, K</li> </ul>	
Switching capacity	DC voltage version: • Switch status ON: $I_a \le 250$ mA, switch status OFF: $I_a \le 1$ mA	
	<ul> <li>Switch status ON: I<sub>a</sub> ≤ 250 mA, switch status OT: I<sub>a</sub> ≤ 1 mA</li> <li>Switching cycles: &gt; 10,000,000</li> <li>Voltage drop PNP: ≤ 2 V</li> <li>Overload protection Automatic testing of switching current; output is switched off in case of overcurrent, the switching current is tested again every 0.4 s; max. capacitance load: 14 µF for max. supply voltage (without resistive load) Periodic disconnection from a protective circuit in event of overcurrent (f = 2 Hz) and indication of 'Warning'</li></ul>	
Input PLC	Input impedance $R_i \le 2 \text{ k}\Omega$ ; input current $I_i \ge 10 \text{ mA}$	
Inductive load	To prevent electrical interference, only operate an inductive load (relays, contactors, solenoid valves) when directly connected to a protective circuit (free-wheeling diode or capacitor).	

## Power supply

A: M 12x1 connector B: M 16x1.5 or ½ NPT valve plug

**Electrical connection** 

#### **Device** connection

DC voltage version with M 12x1 connector



A1: 1x PNP switch output

A2: PNP switch outputs R1 and ① (R2)

A2': PNP switch outputs R1 and ① (diagnosis/break contact with adjustment "DESINA")

A3: PNP switch output with additional analog output

A3': PNP switch output with additional analog output (PIN assignment with "DESINA" setting).

■ DC voltage version with M 16x1.5 or ½ NPT valve plug



B: 1 x PNP switch output

without load $< 60$ mA, with reverse polarity protection	
<ul> <li>Behaviour in case of overvoltage (&gt; 30 V) The device works continuously up to 34 V DC without any damage. No damage is caused to the device in case of a short-term overvoltage up to 1 kV (as per EN 61000-4-5). The specific properties are no longer guaranteed if the supply voltage is exceeded.</li> </ul>	
Behaviour in case of undervoltage If the supply voltage drops below the minimum value, the device switches off (status as if not supplied with power = switch open).	

### **Performance characteristics**

The percentage information in the "Performance characteristics" section refers to the sensor nominal value.

1 0	As per DIN IEC 60770 or DIN IEC 61003
	T = 25  °C (77  °F), relative humidity 4575 %, ambient air pressure 8601060 kPa (12.4715.37 psi)
	Supply voltage $U = 24 \text{ V DC}$

Maximum measured error	Electronics		
Switch point and display	0.2 K (0.36 °F)		
	Sensor		
	<ul> <li>Tolerance class A as per IEC 751, -50 to 150 °C (-58 to 302 °F)</li> <li>Maximum measured error in °C = 0.15 + 0.002 · ItI</li> </ul>		
	ItI = Process temperature in °C without taking sign into account.		
	Total error		
	Total error = electronics error + sensor error, e.g. for process temperatures: -50 to 75 °C (-58 to 167 °F) $\leq$ 0.5 K (0.9 °F) 75 to 150 °C (167 to 302 °F) $\leq$ 0.65 K (1.17 °F)		
Non-repeatability Switch point	0.1 K (0.18 °F) as per EN 61298-2 (without ambient temperature influence)		
Sensor response time	$\leq 10 \text{ s} (t_{90})$		
Long-term drift	$\leq 0.1~K~(0.18~^\circ\text{F})$ per year under reference operating conditions		
Long-term reliability	Mean time between failure (MTBF) > 100 years (calculated according to "British Telecom Handbook of Reliability Data No. 5")		
Influence of ambient temperature	<ul> <li>Switch output and display: ≤ 30 ppm/K</li> <li>Analog output: ≤ 50 ppm/K + influence of switch output and display</li> </ul>		
Switch output response time	100 ms		
Analog output	<ul> <li>Maximum measured error = switch point error and display error + 0.1%</li> <li>Rise time T<sub>90</sub>: ≤ 200 ms</li> <li>Settling time T<sub>99</sub>: ≤ 500 ms</li> </ul>		

## **Operating conditions: Installation instructions**

Installation instructions	<ul><li>Any orientation</li><li>Any position-dependent zero shift can be corrected.</li></ul>
	Position factor (offset): ±10 % of the sensor nominal value • Housing can be rotated up to 310 °

## **Operating conditions: Environment**

Ambient temperature range	-40+85 °C (-40 to 185 °F)
Storage temperature	-40+85 °C (-40 to 185 °F)
Climate class	4K4H as per DIN EN 60721-3-4
Degree of protection	<ul> <li>With M 16x1.5 or ½ NPT valve plug: IP65</li> <li>With M 12x1 connector: IP66 (1 mH<sub>2</sub>O for max. 1 hour)</li> </ul>

Shock resistance	50 g as per DIN IEC 68-2-27 (11 ms)
Vibration resistance	<ul> <li>20 g as per DIN IEC 68-2-6 (10-2000Hz)</li> <li>4 g as per German Lloyd GL Guidelines</li> </ul>
Electromagnetic compatibility	<ul> <li>Interference emission as per EN 61326, class B electrical equipment</li> <li>Interference immunity as per EN 61326, appendix A (industrial use) and NAMUR Recommendation NE 21 EMC influence: ≤ 0.5 %</li> </ul>

### **Operating conditions: Process**

Process temperature limits		–50 to 150 °C (–58 to 302 °F) Restrictions depending on process connection and ambient temperature:	
	<ul> <li>No restriction with coupling (see Accessories, order no. 51004751, 51004753) and neck tube length min 20 mm (0.79")</li> </ul>		
	<ul> <li>with process connection:</li> </ul>		
	max. ambient temperature	max. process temperature	
	up to 25 °C (77 °F)	no restriction	
	up to 40 °C (104 °F)	135 °C (275 °F)	
	up to 60 °C (140 °F)	120 °C (248 °F)	

100 °C (212 °F)

Process pressure limits

#### p/T load diagram as per DIN 43763 or Dittrich

up to 85 °C (185 °F)



p/T load diagram

L = insertion length (1.97", 3.94", 5.91", 7.87")

 $v_L$  = medium velocity air (32.8 ft/s)

 $v_W = medium \ velocity \ water \ (3.28 \ ft/s)$ 

### Mechanical construction



Dimensions



All dimensions in mm

Version L in 100 and 200 mm (3.94" and 7.87") Version  $L^* = 50 \text{ mm} (1.97")$  with reduced sensor tip

M 12x1 connector as per IEC 60947-5-2

M 16x1.5 or 1/2 NPT valve plug as per DIN 43650A/ISO 4400

#### **Process connection**



Pos. A: Version without process connection ('w'). For suitable welding boss and coupling see 'Accessories'. Pos. B: Version with thread process connection ANSI ¼" NPT (① = AF14) and ½" NPT (① = AF27). Pos. C: Version with thread process connection G ¼A (② = AF14) and G ½A (③ = AF27) as per ISO 228. Pos. D: Adapter concept - version with M24x1.5 thread for adapters with process connection for hygienic processes. Version L in 100 and 200 mm (3.94" and 7.87"), Version L = 50 mm (1.97") with reduced sensor tip

#### TTR35 Adapter Clamp connections



Process connection versions (adapters) DB: clamp 1"...1½" (ISO 2852) or DN 25...DN 40 (DIN 32676) DL: clamp 2" (ISO 2852) or DN 50 (DIN 32676)

See also "Ordering information" section (all dimensions in mm / inches)

#### TTR35 Adapter Hygiene connections



Process connection versions (adapters) LB: Varivent F pipe DN 25-32, PN 40 LL: Varivent N pipe DN 40-162, PN 40 PH: DIN 11851, DN 40, PN 40 (including coupling nut) PL: DIN 11851, DN 50, PN 40 (including coupling nut) HL: APV inline, DN 50, PN 40, 316L, 3A (B = 6 x Ø8.6 bores + 2 x M8 thread)

See also "Ordering information" section (all dimensions in mm /inches)

Weight

approx. 300 g (10.6 oz), depends on sensor length and process connection

#### Material

- $\blacksquare$  Process connection: AISI 316L Surfaces in contact with process in TTR35 with surface quality  $R_a \le 0.8~\mu m$  Coupling nut: AISI 304
- Seals: EPDM, FDA number 21–CFR 177.2600, 3-A approved
- Housing: AISI 316L, with surface quality  $R_a \le 0.8~\mu m$  O ring between housing and sensor modul: EPDM
- Electrical connection: M12 connector: exterior AISI 316L, interior polyamide (PA) Valve plug: outer polyamide (PA) M12 connector: exterior 316L Cable outer covering: polyurethane (PUR) O ring between electrical connection and housing: FKM
- Display: Polycarbonate PC-FR (Lexan<sup>®</sup>) Seal between display and housing: SEBS THERMOPLAST K<sup>®</sup>
- Keys: Polycarbonate PC-FR (Lexan<sup>®</sup>)

### Human interface



#### On-site operation

Menu-guided operation using operating keys.

Function group	Operating options
BASE (basic functions)	Unit selection: °C, °F, K
	Zero point, offset (automatic and manual)
	Damping display value, output signal: anywhere between 040 s (in increments of 0.1 s)
	Display: –Display of measured value or of configured switch point – Rotation of display by 180° – Switching off of display
	Behaviour according to DESINA: The PIN assignment of the M12 connector is in accordance with the guidelines of DESINA (DESINA = distributed and standardised installation technology for machine tools and manufacturing systems)
	in development: switch to SIL mode (functional safety)
OUT (configuration of 1st output) and OUT 2 (configuration of 2nd output, only for corresponding electronics version)	Output function: – Hysteresis or window function – NC contact or NO contact (See next diagram) – Analog output 420 mA
	Switch point: – Input value – Acceptance of applied value Switch point anywhere between 0.5100 % URL (in increments of 0.1 %)
	Switch-back point: – Input value – Acceptance of applied value Switch-back point anywhere between 099.5 % URL (in increments of 0.1 %)
	Delay of switch point and switch-back point: can be set anywhere between $099$ s (in increments of $0.1$ s)
4-20 (configuration of analog output, only for corresponding electronic	Lower Range Value (LRV) and Upper Range Value (URV) of analog output: – Input value – Acceptance of applied value
version)	Setting of error current: choice of $\leq$ 3.6 mA / $\geq$ 21.0 mA / last current value
SERV	Resetting of all settings to factory settings
(service functions)	Setting of locking code
	Security locking
	Static Revision Counter, incremented each time the configuration is changed
	Display of last error to occur
	Switch output 1, switch output 2 and analog output simulation
	Display of max. measured temperature value
	Display of min. measured temperature value

#### Switch point functions

 Hysteresis function The hysteresis function enables two-point control via a hysteresis. Depending on the temperature T, the hysteresis can be set via the switch point SP and the switch-back point RSP.

Window function

The window function enables the setting of a process window.

NO contact or NC contact

This switch function is freely selectable.



① Hysteresis function, ② Window function, ③ NO contact, ④ NC contact, SP switch point, RSP switch-back point



T09-TTR31xxx-04-00-xx-en-000

In addition to the operating options listed in the previous "On-site operation" section, the ReadWin® 2000 configuration software provides further information on the Thermophant T:

Function group	Description
SERVICE	Number of switch changes
	Device status/error

Function group	Description
INFO	Tag number
	Order code
	Limit switch serial number
	Electronics serial number
	Hardware version
	Software version
	Device version

## Certificates and approvals

CE-Mark	The device meets the legal requirements of the EC directives. Endress+Hauser confirms that the device has been successfully tested by applying the CE mark.							
Other standards and guidelines	<ul> <li>IEC 60529: Degree of protection provided by housing (IP-Code)</li> <li>IEC 61010: Safety requirements for electrical measurement, control and laboratory use.</li> <li>IEC 1326: Electromagnetic compatibility (EMC requirements)</li> <li>NAMUR Standards working group for measurement and control technology in the chemical industry. (www.namur.de)</li> </ul>							
Functional safety	The device meets the functional safety requirements in accordance with IEC $61508 / IEC 61511-1$ (FDIS). This device can, therefore, be used to monitor temperature up to SIL 2.							
Hygiene standard	The TTR35 temperature switch meets the requirements of Sanitary Standard no. 74-02. Endress+Hauser confirms this by applying the 3–A symbol.							
UL listed for Canada and USA	The device was examined by Underwriters Laboratories Inc. (UL) in accordance with the standards UL 61010B-1 and CSA C22.2 No. 1010.1-92 and listed under the number E225237 UL.							

## Ordering information

#### Questionnaire

Questionnaire Endress+Hauser Thermophant TTR31/TTR35 Customer specific setup / Kundenspezifische Einstellung							
Unit / Einheit () °C () °F							
Ausgang 1 / Output 1         Type:         () 1=Fenster Öffner / Window normally closed         () 2=Hysterese Öffner / Hysteresis normally closed         () 3=Fenster Schließer / Window normally open         () 4=Hysterese Schließer / Hysteresis normally open         SP:							
Ausgang 2 (nur wenn vorhanden)/ Output 2 (only if available)         Type:         ( ) 1 = Fenster Öffner / Window normally closed         ( ) 2 = Hysterese Öffner / Hysteresis normally closed         ( ) 3 = Fenster Schließer / Hysteresis normally open         ( ) 4 = Hysterese Schließer / Hysteresis normally open         ( ) 5 = 420 mA (nur wenn vorhanden / only if available)         SP:							
Analogausgang (nur wenn Ausgang 2 = 420 mA) / Analogue output (only if output 2 = 420 mA)Messbereich Anfang: Range low scale:,(-50140 °C; -58284 °F) (min. Spanne / min. span: 10 K)Messbereich Ende: Range high scale:,(-40150 °C; -40302 °F)Fehlerverhalten / Failure mode:() $\leq$ 3.6 mA() $\geq$ 21.0 mAAnschluss DESINA konform / Connection conform to DESINA							
(nur bei 2 Ausgängen / only for two outputs) ( ) NO ( ) YES							
TAG (2 x 18 Zeichen / characters)							
Endress+Hauser							

#### Thermophant T TTR31 Product structure

Ap	Approval:												
A		For non-hazardous areas Special version to be specified											
Y													
		1	Ctrical connection:										
	1 2		ug M12, IP66 ive plug M16x1.5, ISO4400, IP65										
	3		1	0		2, ISC		/					
	9	Spe	cial v	versio	on to	be spe	cified						
		Po	wer	sup	ply	; Outj	put si	igna	1:				
		A				; switc							
		B C				; 2x sw ; switc			-20 n	hA			
		Ũ				afety S							
		Y	Spe	ecial	versi	on to b	e spec	ified					
				spla	-								
			1	Dig	gital								
						g ele			o 11				
				1	Pt1	00, cla	ss A, -	50 °	C15	50 °C, (-58 to 302 °F)			
						justn		Uni	t:				
					1 2	Unit ' Unit '	~						
					s			out 1	,see a	additional spec.			
					Т	<b>T</b> Switch output 1+2, see additional spec.							
					U V	<ul> <li>U Switch output + analogue output, see additional spec.</li> <li>V Switch 1 + 2 DESINA, see additional spec.</li> </ul>							
					<ul> <li>W Analogue output, switch DESINA, see additional spec.</li> </ul>								
					Y Special version to be specified								
						Proc	ess c	onn	lecti	on; Material:			
						AA				tion length L $\geq$ 100 mm/3.94"), 316L, couplings			
						AB   Thread ISO228 G¼A, 316L     DA   Thread ANSI ¼ NPT, 316L							
						AE     Thread ISO 228 G½A, 316L							
						DE Thread ANSI ½ NPT, 316L							
						YY	Speci	ial ve	ersion	to be specified			
								1		ength L; Probe diameter D:			
							1B 2C			mm (1.97"); D = 6 mm (0.24"); reduced tip, 4 mm (0.16") 0 mm (3.94"); D = 6 mm (0.24")			
							2C 2E			0  mm (7.87"); D = 6  mm (0.24")			
	1	1		1		1	1			onal option:			
								A	nor	-			
								Y		cial version to be specified			
									Ve	rsion:			
									Α	Standard, documentation german			
									B C	Standard, documentation english Standard, documentation french			
	1	1		1	1	1	1	1		Stanuaru, uocumentation nench			

# Thermophant T TTR35 Product structure

Ar	orot	proval:									
A	ī	For non-hazardous areas									
Y	Spe	ecial version to be specified									
					necti	ion:					
	1 2		g M1			5 1504	100	IP6	65		
	3		Valve plug M16x1.5, ISO4400, IP65 Valve plug NPT1/2, ISO4400, IP65								
	9	Spe	Special version to be specified								
		Po	wer	sup	oply;	Outpu	t sig	gnai	al:		
		A B				switch F		JD			
		ь С				2x switc switch P			I-20 mA; Functional safety SIL2, IEC61508		
		Y				on to be s					
			Di	spla	y:						
			1	Dig	gital						
						g eleme					
				1	1	,	,		°C150 °C (-58 to 302 °F)		
						<b>justme</b> i Unit °C		Uni	it:		
					1 2	Unit °F					
					s	Switch o	outpu	ut 1,	l,see additional spec.		
					<b>T</b> Switch output 1+2, see additional spec.						
					<ul> <li>U Switch output + analogue output, see additional spec.</li> <li>V Switch 1 + DESINA, see additional spec.</li> </ul>						
					W Analogue output, switch DESINA, see additional spec.						
					Y	Y Special version to be specified					
									nection; Material:		
									p connections DN25-38, 1-1½ inch, 316L, 3A, DIN32676 DN25-40		
						DL IS	5028	352 I	DN40-51, 2 inch, 316L, 3A, DIN32676 DN50		
									ne DN50 PN40, 316L, 3A E ning DN25 32 PN40, 316L, 3A		
						LB         Varivent F pipe DN25-32, PN40, 316L, 3A           LL         Varivent N pipe DN40-162, PN40, 316L, 3A					
					PH DIN11851, DN40 PN40, 316L, 3A						
						PL     DIN11851, DN50 PN40, 316L, 3A       YY     Special version to be specified					
	1			1 		Insertion length L; Probe diameter D:					
							B		= 50 mm (1.97"); $D = 6 mm (0.24")$ ; reduced tip, 4 mm (0.16")		
							C	L =	= 100 mm (3.94"); D = 6 mm (0.24")		
						2	2E		= 200 mm (7.87"); D = 6 mm (0.24")		
									dditional option:		
								A Y	none Special version to be specified		
1	1	1	1	ı 					Version:		
									A         Standard, documentation german		
									<b>B</b> Standard, documentation english		
									C Standard, documentation french Y Special version to be specified		
	1	I		1	1				· opecial version to be specified		





<ul> <li>Configuration kit</li> <li>Configuration kit for PC-programmable transmitters - ReadWin<sup>®</sup> 2000 setup program and interface cable for PCs with USB port; Adapter for transmitters with 4-pole post connector Order code: TXU10-AA</li> <li>ReadWin<sup>®</sup> 2000 can be downloaded free of charge directly from the internet at the following address: www.endress.com/readwin</li> </ul>	USB USB USB RedWin <sup>a</sup> 200 Bit Games Interset
--	---

T09-TTR31xxx-00-00-xx-xx-000

### Documentation

Technical information	Process pressure switch Ceraphant T PTC31, PTP31, PTP35: TI384P/00/en
Operating Instructions	<ul> <li>Thermophant T TTR31 / TTR35 temperature switch: KA174r/09/en</li> <li>Configuration software ReadWin<sup>®</sup> 2000: BA137R/09/en</li> </ul>
Safety instructions	<ul> <li>ATEX Safety instructions for electrical equipment for use in hazardous locations (in development).</li> <li>Functional Safety Manual SIL (in development).</li> </ul>

#### **International Head Quarter**

Endress+Hauser GmbH+Co.KG Instruments International Colmarer Str. 6 79576 Weil am Rhein Deutschland

Tel. +49 76 21 9 75 02 Fax +49 76 21 9 75 34 5 www.endress.com info@ii.endress.com



People for Process Automation

TI105R/09/en/12.04 51007865 FM+SGML 6.0 ProMoDo