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Dear Customer,

Congratulations on your purchase of our digital flow transmitter 8035.

Before installing or mounting this device, please take our advice and read the entire manual thoroughly.

This will enable you to fully profit from all of the advantages offered by this product.

1.1 Unpacking and Control

Please verify that the product is complete and free from any damage. The standard delivery must include:

- 1 Transmitter electronic SE35
- 1 Instruction manual SE35
- 1 Instruction manual S030

If there is any loss or damage, please contact your local Bürkert subsidiary.

1.2 About this Manual

This manual does not contain any warranty statement. Please refer to our general terms of sale and delivery.

Only properly-trained staff should install and/or repair this product. If difficulties should occur at the time of installation, please contact your nearest Bürkert sales office for assistance.

1.3 User's Responsibility for Safety

Bürkert manufactures a broad range of flow transmitters. While each of these products is designed to operate in a wide variety of applications, it is the user's responsibility to select a transmitter model that is appropriate for the application, install it properly, and maintain all components. Special attention must be paid to the chemical resistance of the transmitter against the fluids which are directly contacting the product.

This symbol appears in the manual to call special attention to instructions that affect the safe installation, function and use of the product.



1.4 Electromagnetic compatibility

This device conforms to the EMC-Directive of the European Union 89/336/EEC. In order to comply with this directive, the wiring instructions must be followed.

2.1 Transmitter type specification

A flow transmitter 8035 is consisting of a S030 fitting which houses the paddle-wheel and an electronic transmitter SE35, specially designed to be installed on the fitting. Use a separate order N° for the S030 Fitting. For more informations about the fittings see the corresponding instruction manual.

International Standard Version	Cable Input	Item-No.
Transmitter 2 Totalizers, Power Supply 12-30 VCC, 4...20 mA		
Pulse Output	DIN43650 PG 9	423915
Pulse Output	PG 13,5	423916
Pulse Output, 2 relays	2 x PG 13,5	423918
Pulse Output on relay REED	2 x PG 13,5	423919
Transmitter 2 Totalizers, Power Supply 115-230 VAC, 4...20 mA		
Pulse Output	2 x PG 13,5	423922
Pulse Output, 2 relays	2 x PG 13,5	423924
Pulse Output on relay REED	2 x PG 13,5	423925

North-America Standard Version	Cable Input	Item-No.
Transmitter 2 Totalizers, Power Supply 12-30 VCC, 4...20 mA		
Pulse Output	Conduit G 1/2 "	423927
Pulse Output	G 1/2"	423928
Pulse Output, 2 relays	2 x G 1/2"	423930
Pulse Output on relay REED	2 x G 1/2"	423931
Transmitter 2 Totalizers, Power Supply 115-230 VCC, 4...20 mA		
Pulse Output	2 x G 1/2"	423933
Pulse Output, 2 relays	2 x G 1/2"	423935
Pulse Output on relay REED	2 x G 1/2"	423936

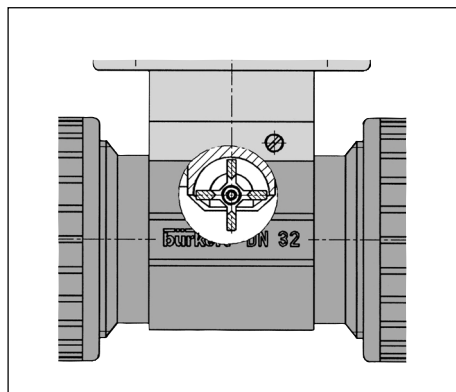
2.2 Design and Measuring Principle

Design

The flow transmitter 8035 consists of an electronic IP65 housing SE35 set by quarter turn on the fitting S030. The electronic housing integrates the electronic board with display, programming keys and also a the transducer (coil). The paddle-wheel is mounted in the fitting..

The transducer component converts the measured signal and displays the actual value.

The output signals are provided via a 4-pole plug or via one PG 13.5 (version without relay) or via two PG 13.5 (version with relays).



Measuring Principle

When liquid flows through the pipe, 4 magnets inserted in the paddle-wheel set in rotation produce a measuring signal in the 8035 transducer.

The frequency modulated induced voltage is proportional to the flow velocity of the fluid. A conversion coefficient, specific to each pipe (size and material) enables the conversion of this frequency into flowrate. This coefficient (Factor-K in pulse/liter) is available in the instruction manual of the inline fitting (S030).

The transducer without relay functions in a 2-wire circuit and requires a power supply of 12...30 VDC. A 4...20 mA standard signal is available as output signal, proportional to the flow rate. A pulse output with transistor open collector NPN/PNP or relay Reed (option) is available.

The transducer with two additional relays functions in a 3-wire circuit. Limit values are freely adjustable (not available with relay Reed option).

The flow transmitter 8035 measures a flow rate from 0.3 m/s (1.0 ft/s).

The flow transmitter electronic module SE35 can receive a power supply 230/115 VAC as an option.

2.3 Electronic module SE35: External dimensions

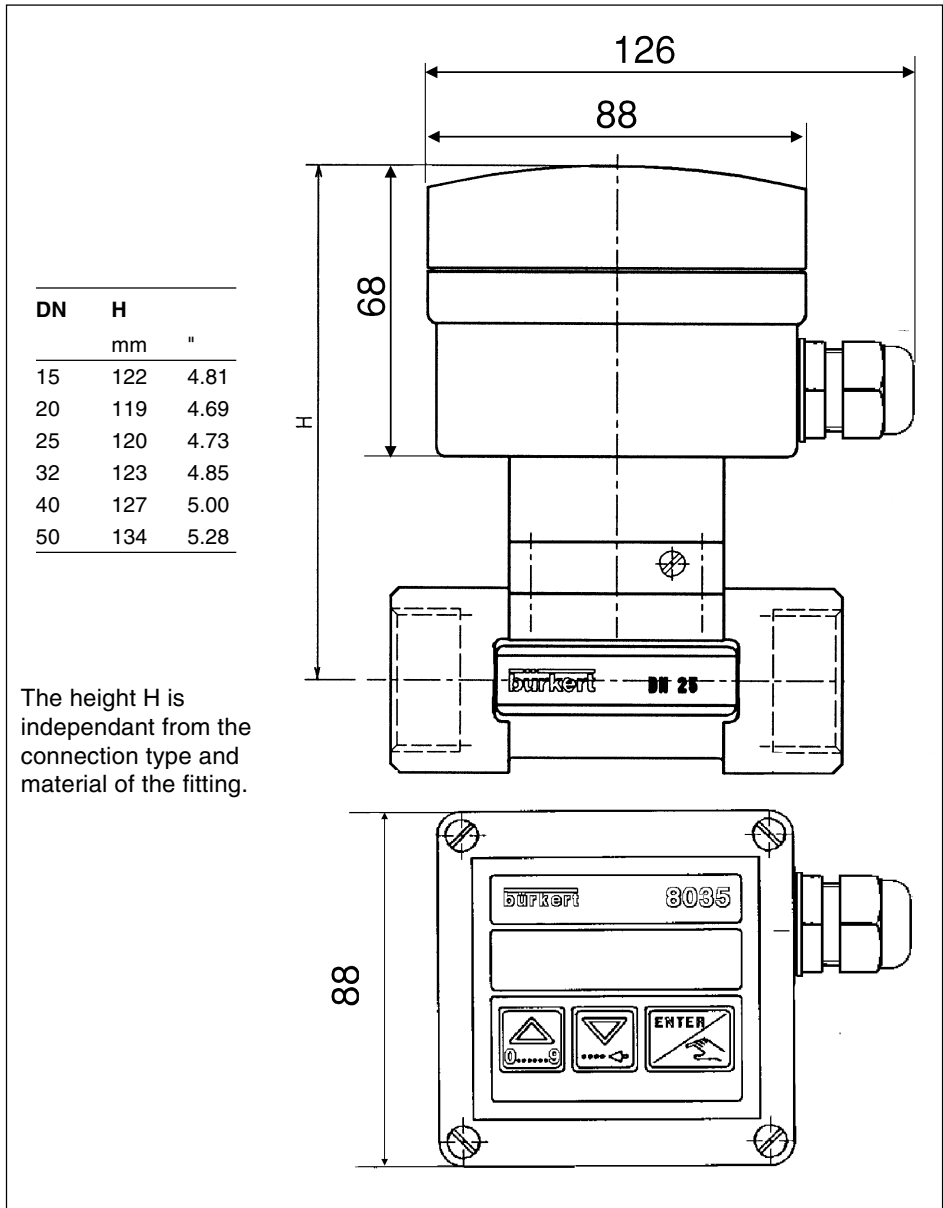
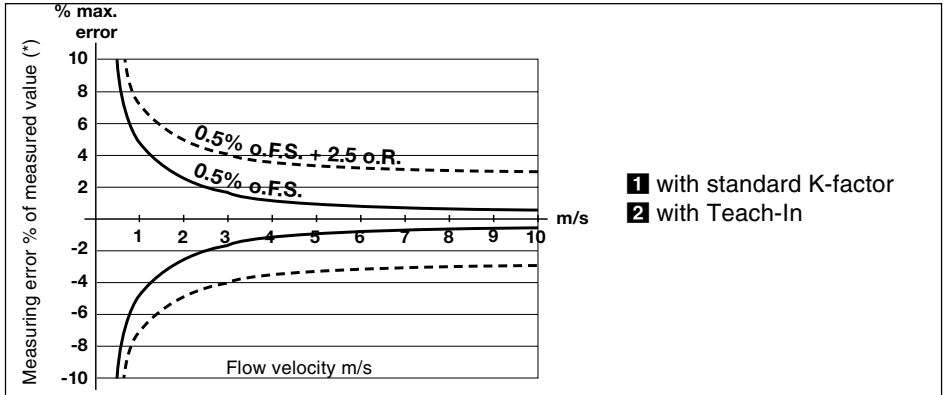


Fig. 2.1 Electronic enclosure SE35 external dimensions

2.4 Technical Data


Pipe diameter	from DN 15 to DN 50 (1/2" to 2")
Measuring range	0,3 to 10 m/s (1.0 to 32.8 ft/s)
flow range	as from 3 l/min (DN15 pipe, 0,3 m/s flow velocity)
flow range	as from 0.8 gpm (1/2" pipe, 1.0 ft/s flow velocity)
Plastic fitting	PVC; PP; PVDF
Pressure class	PN10
Fluid temperature max	PVC: 50 °C (132°F); PP: 80 °C (176°F); PVDF: 100 °C (212°F)
Metal fitting	Stainless-stel (316L 1.4404); brass
Pressure class	PN16
Fluid temperature max:	100 °C (212°F)
Ambiant temperature	0 to 60 °C (32 to 140 °F)
Storage temperature	0 to 60 °C (32 to 140 °F)
Relative humidity	80 %
Enclosure	IP65
Measuring error	1. With In-line calibration (Teach-In): ≤±0.5% o.F.S. (at 10 m/s) * 2. With standard mean K-Factor: ≤± (0.5% o.F.S. +2.5% o.R.) * ≤±0.5% o.F.S. (at 10 m/s) *
Linearity	
Repeatability	0.4% o.R. *
Display	15 x 60 mm LCD 8 digits, alphanumeric, 15 segments, 9 mm high
Sensor holder	PVDF, PP, PVC, SS 316L (1.4404), Brass
Paddle-wheel	PVDF
Axis and bearing	ceramic; O-rings FPM
Electronics housing	PC; Front plate foil polyester
Voltage supply	12...30 VDC (115/230 V as an option)
Output signal	4...20 mA
Load	max. 900 Ω at 30V; max. 500 Ω at 24V; max. 100 Ω at 15V; max. 800 Ω at 115/230 VAC
Pulse output	Open collector NPN and PNP, 0...30 V, 100 mA, protected, freely adjustable
Pulse output relay REED	Contact relay REED, closing 0,1 s. Opening depending on flow rate (0.1 s min. U max: 34 V, 0.2 A
Relay output (optional)	2 relays, 3 A, 220 V, freely adjustable

(*) Under reference conditions i.e. measuring fluid water, ambient and water temperature 20°C, applying the minimum inlet and outlet pipe straights, matched pipe dimensions.
o.F.S. = of standard Full Scale (10 m/s) - o.R. = of Reading



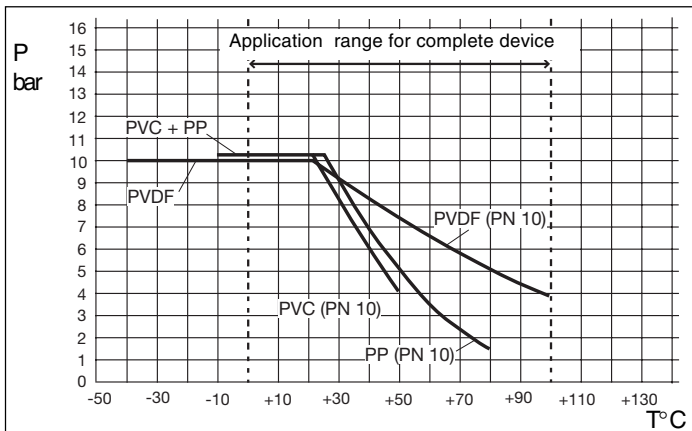
Measuring error with/without Teach-In (cf § 2.4)

3.1 Installation Guidelines

 The flow transmitter 8035 can only be used to measure pure, liquid and water resembling fluids (solids content ≤ 1%, viscosity max. 300 cSt with on-line calibration). Observe pressure-temperature dependence according to the fitting material.

Installation Guidelines

The pipe must be completely filled with the liquid, i.e. air bubbles must not be present. The flow sensor is not designed for gas flow measurement. The device must be protected from constant heat radiation and other environmental influences, such as direct exposure to sunlight. The recommended upstream and downstream straight pipe length should respect 10xD in and 3xD out. According to pipe's design, necessary distances can be bigger or use a flow tranquilizer to obtain the best accuracy. For more informations please refer to EN ISO 5167-1.



The flow sensor can be installed in either horizontal or vertical pipe. The suitable pipe size is selected using the diagram on the end pages (G-3). Pressure and temperature ratings must be respected according to the selected fitting material. (see fig. 3.1)

Fig. 3.1 Pressure-Temperature-Diagram

3.2 Process mounting

The flow sensor electronic SE35 can be easily installed in pipes using the specially designed fitting system S030.

1. The fitting **1** must be installed into the pipe according to the installation specifications in section 3.1.

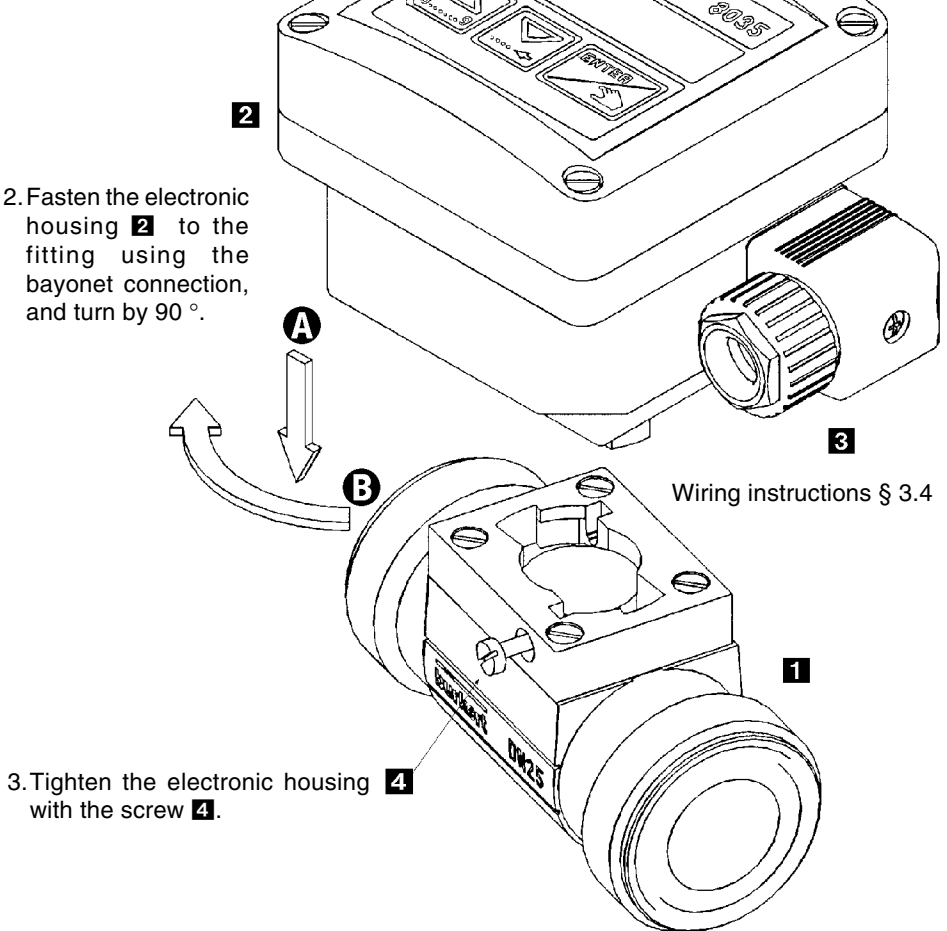


Fig. 3.2 Flow transmitter 8035 mounting diagram

3.3 General Electrical Connection

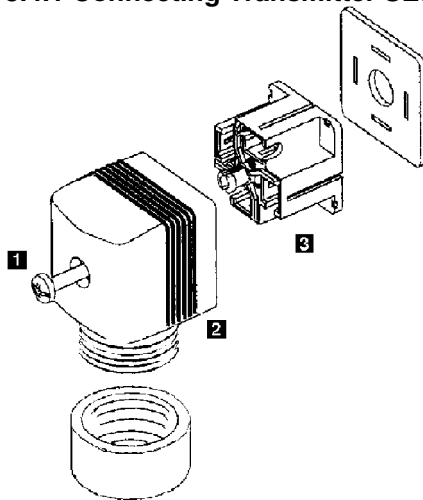
The connecting line conducts the measuring signal and must not be installed in combination with high voltage or high frequency carrying lines. If a combined installation cannot be avoided, either keep a min. space of 30 cm (approx. 1 ft) or use coax cables. When using coax cables observe faultless grounding of the shield. For normal operating conditions, the measuring signal can be transmitted by a simple cable of 0.75 mm² cross section. Always use a coax cable in case of doubt.

The power supply must be of good quality (filtrated and regulated).

Note: For EMC purposes, the earth must be connected via the earth lug on the side of the enclosure . This point must be connected locally to a good earth.

3.4. Electrical wiring

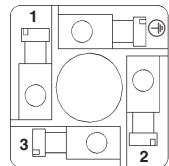
3.4.1 Connecting Transmitter SE35 without relay



Wiring via cable plug

Standard DIN 43 650 plug connector with PG9-cable glands, pipe cross section max. 1.5 mm², IP65 rating (fig. 2). Open plug and wire according following istructions:

- 1: L+ (12...30 VDC)
- 2: Pulse output ⊕
- ⊖: Pulse output ⊖
- 3: L-



Note: The pulse output of the Transmitter SE35 can easily be connected to a PLC.(fig. 3.5).

Fig. 3.3 Cable plug assembly

1. To open the connector remove screws **1**.
2. Remove internal part **3** from external part **2**.
3. Connect according to above pin assignment.
4. When re-assembling, the internal part may be inserted into the external part in 90 °-step intervals as required.

3.4.1 Connecting SE35 without relay

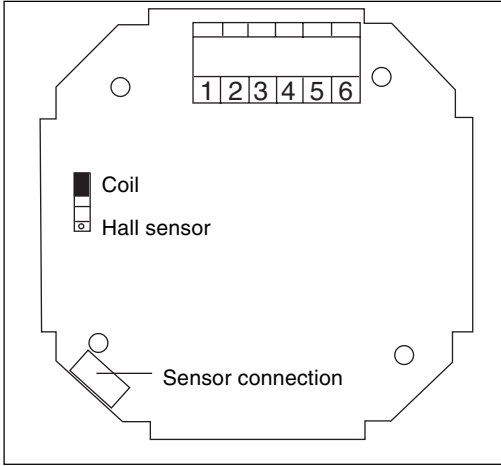


Fig. 3.4 Pin assignment SE35 without relay

Connection to PG 13.5 cable gland

Remove cover, pull cable through PG 13.5 and wire according to following pin assignment (fig. 3.4).

- 1: Not assigned
- 2: L+ (12...30 VDC)
- 3: L-
- 4: Earth (earth lug)
- 5: ⊖ pulse output
- 6: ⊕ pulse output

PLC-connection:

The current output of the transmitter electronic module SE35 without relay can easily be connected to any type of PLC. (see fig. 3.5).

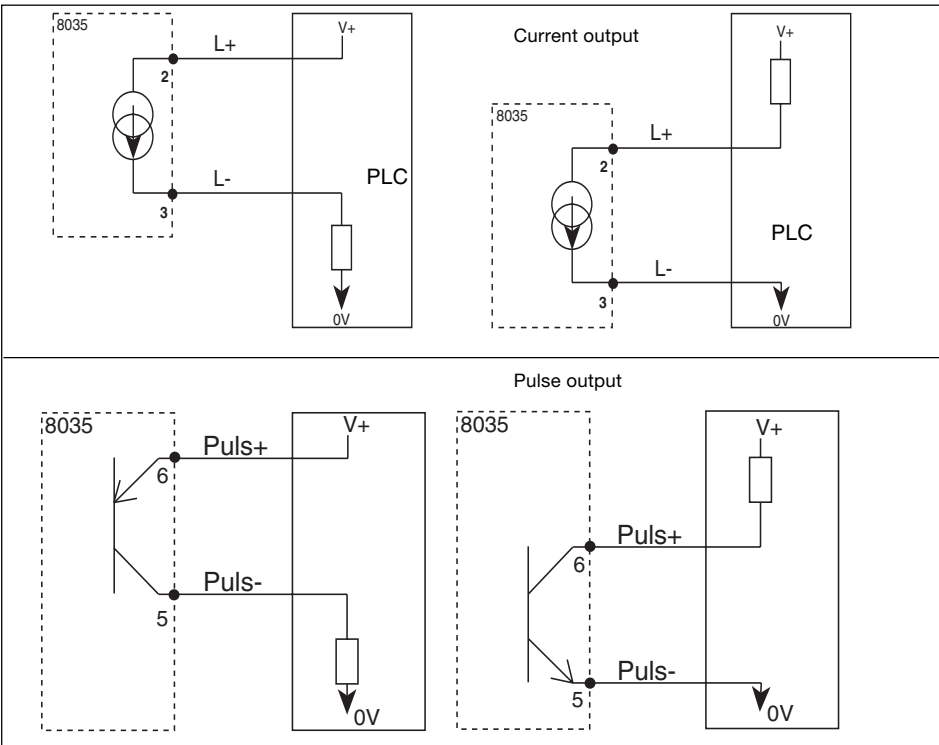


Fig. 3.5 SE35 without relay, connection to a PLC

3.4.2 Connecting SE35 with relays

Connection to PG 13.5 cable gland

Ensure the electrical wiring via 2 cable glands. Remove cover, pull cable through PG 13.5 and wire according to following pin assignment (fig. 3.6):

- 1: Current output 4...20 mA
- 2: L+ (12...30 VDC)
- 3: L-
- 4: Earth (earth lug)
- 5: ⊖ pulse output
- 6: ⊕ pulse output
- 7: Relay 2
- 8: Relay 2
- 9: Relay 1
- 10: Relay 1

PLC-connection: Depending on the PLC-version, set the switch **I** on the circuit board to position A or B (fig. 3.6 and fig. 3.7).

4-20 mA Output: If the 4-20 mA current output is used, remove the strap (1-3) (see fig. 3.6).

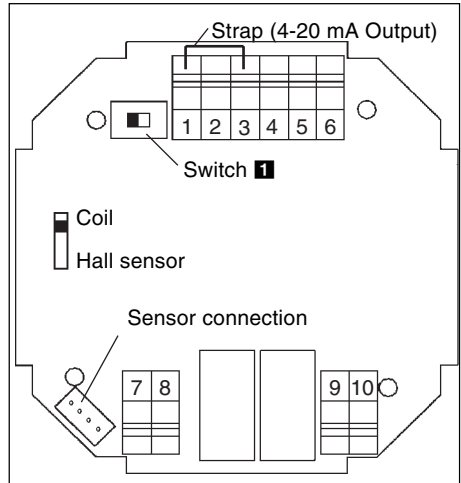


Fig. 3.6 Pin assignment SE35 with relays

Warning: If the current output 4...20 mA is not used: set the switch **I** in position A (fig. 3.7) and the strap between 1-3 (fig. 3.6).

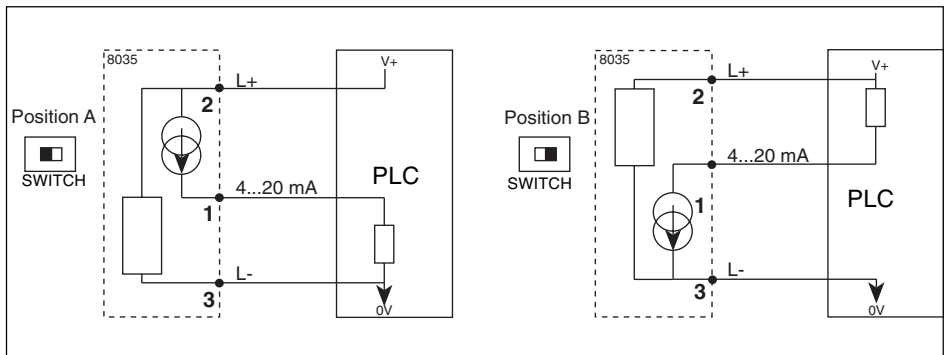


Fig. 3.7 SE35 with relays, 4-20 mA output connection to a PLC

3.4.3 Connecting the pulse output to a PLC

The pulse output of the flow transmitter SE35 (with or without relay) can easily be connected to any type of PLC (see fig. 3.5 and example G-8).

3.4.4 Electrical wiring with Power Supply 115/230 VAC (option)

Remove the cover of the transmitter, the power supply board is in the bottom of the housing. Pull the cable through PG 13,5 and connect according to fig. 3.8.

The connection of the output signals (current, pulse and relays) is identical to the connection of the 12/30 VDC transmitter version.

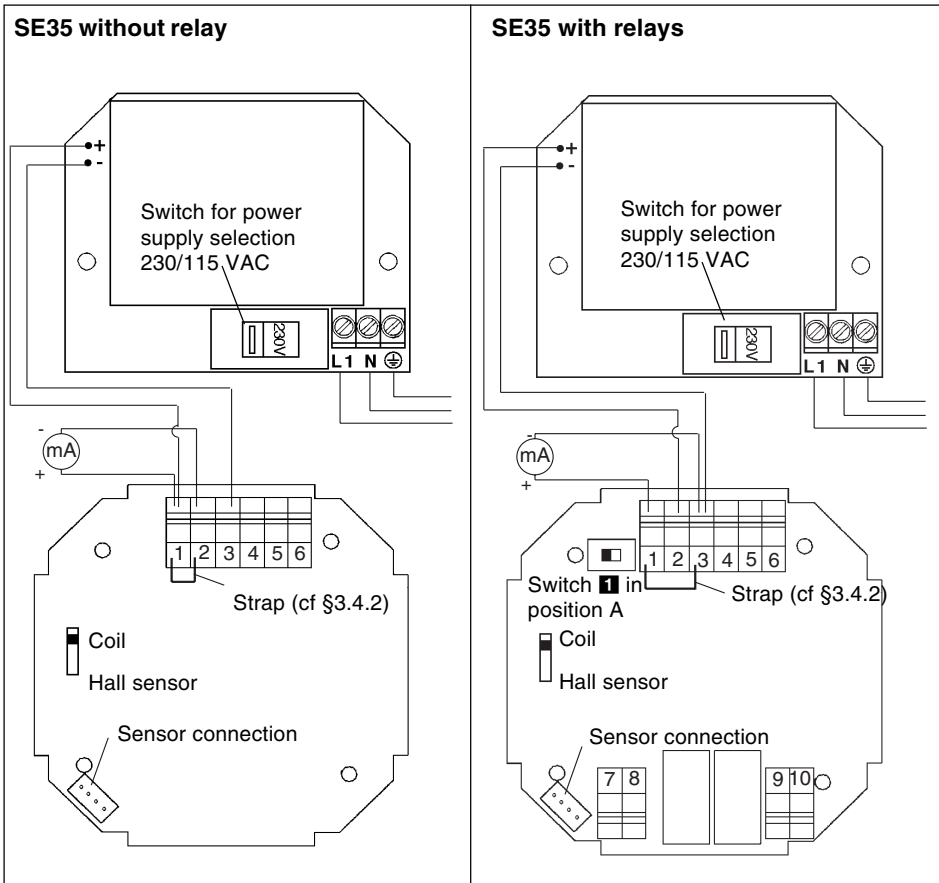


Fig. 3.8 Electrical wiring 115/230VAC power supply

Warning: If the current output 4...20 mA is not used: set the switch **I** in position A (fig. 3.7) and the strap between 1-3 (fig. 3.6).

3.4.5 Electrical connection electronic module SE35 with pulse output on relay REED

Connection to PG 13.5 cable gland

Ensure the electrical wiring via 2 cable glands. Remove cover, pull cable through PG 13.5 and wire according to following pin assignment (fig. 3.9):

- 1: Current output 4...20 mA
- 2: L+ (12...30 VDC)
- 3: L-
- 4: Earth (earth lug)
- 5: Pulse (relay REED)
- 6: Pulse (relay REED)

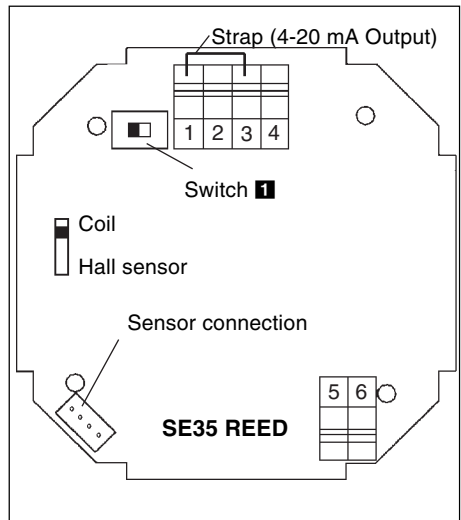


Fig. 3.9 Wiring SE35 with relay REED

PLC-connection: Depending on the PLC-version, set the switch **1** on the circuit board to position A or B (fig. 3.9 and fig. 3.10).

4-20 mA Output: If the 4-20 mA current output is used, remove the strap (1-3) (fig. 3.9).

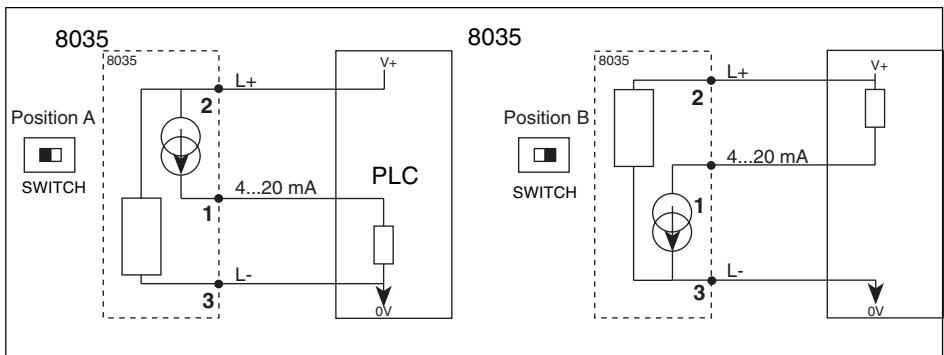


Fig. 3.10 SE35 with relay REED, 4-20 mA output connection to a PLC



Warning: If the current output 4...20 mA is not used: set the switch **1** in position A (fig. 3.10) and the strap between 1-3 (fig. 3.9).

3.4.6 SE35 with relay REED and 115/230 VAC (option)

Remove the cover of the transmitter, the power supply board is in the bottom of the housing. Pull the cable through PG 13,5 and connect according to fig. 3.8. The connection of the output signals (current and pulse on relay REED) is identical to the connection of the transmitter SE35 with relay REED version 12/30 VDC.

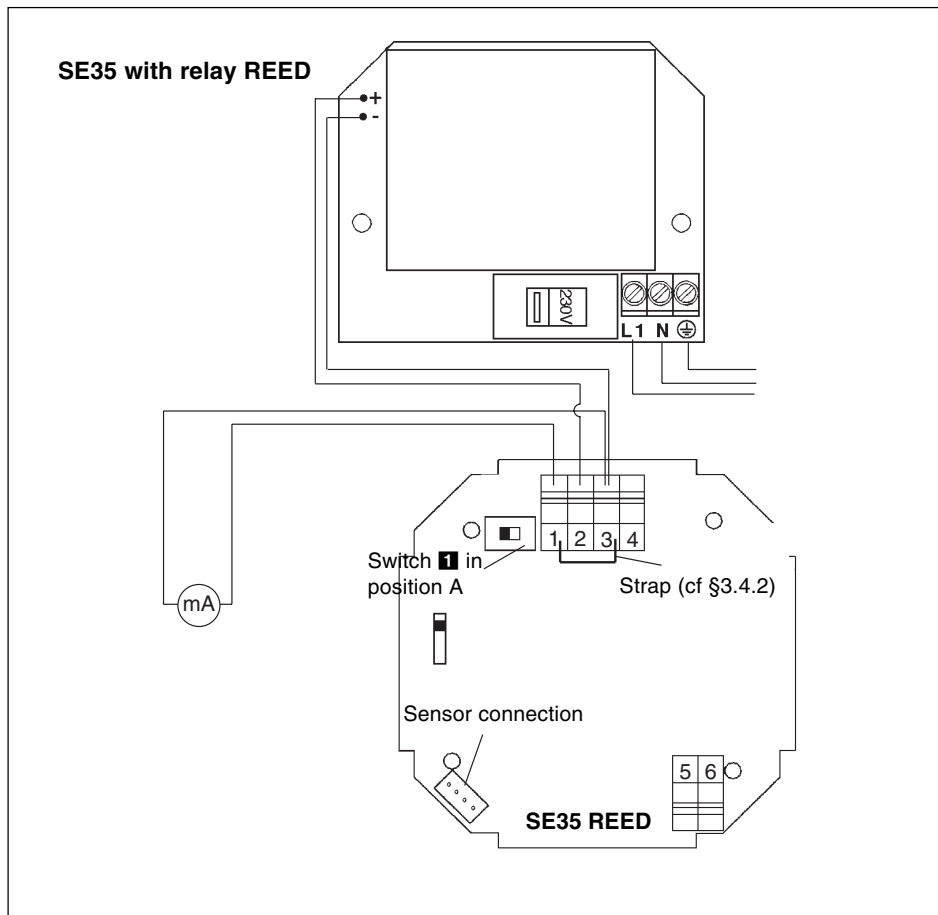


Fig. 3.11 Transmitter SE35 with relay REED and 115/230VAC power supply



If the current output 4...20 mA is not used: set the switch **1** in position A (fig. 3.10) and the strap between 1-3 (fig. 3.9).

The operation is classified according to three levels.

A) Display

This menu displays flow, output current, main totalizer and daily totalizer. The daily totalizer can also be reset in this menu.

B) Parameter Definition

All the necessary settings, such as the language, engineering units, K-factor, 4...20 mA measuring range, pulse output, relay and filter are carried through in this menu.

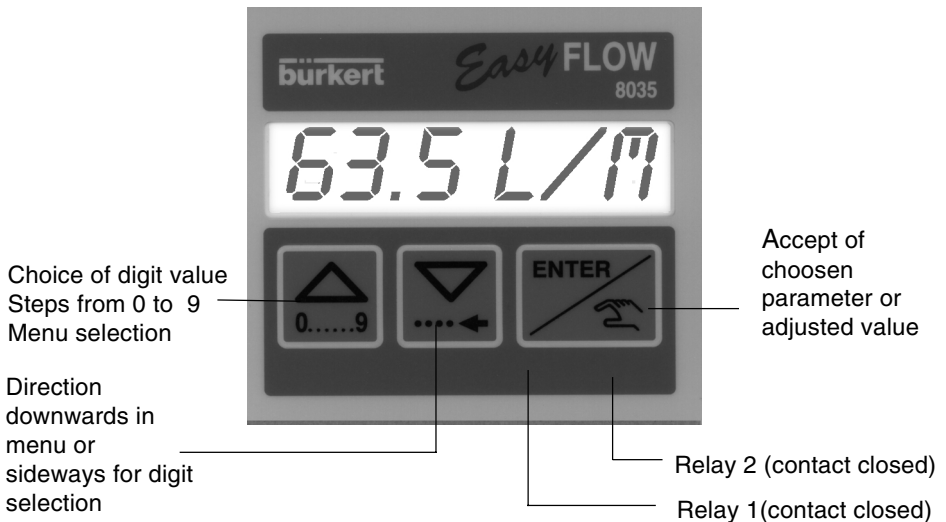
Here, the main, as well as the daily totalizer are simultaneously reset.

C) Testing

A flow can be simulated in this menu, which allows to test a process in the "dry-run condition".

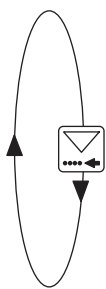
This menu also displays the sensor frequency and allows to change the basic settings (Offset, Span) of the device.



4.1 Transmitter Operating and Control Elements



4.2 Operation Mode Display

The following variables are displayed in the operation mode:

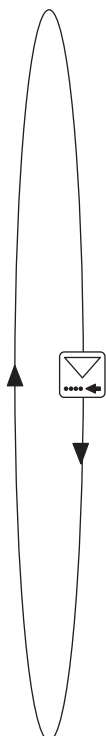


<i>45,6 L/m</i>	Flow rate in the required engineering unit (see calibration menu).
<i>16,45 mA</i>	4...20 mA output signal, proportional to the flow according to the selected measuring range
<i>80529 L</i>	Main totalizer in the required engineering unit (see calibration menu). Reset in the calibration menu.
<i>6247 L.</i>	Daily totalizer in the same engineering unit as the main totalizer. A point behind the unit differentiates it from the main totalizer. Reset by simultaneously pressing the   keys for 2 seconds.

4.3 Calibration Mode

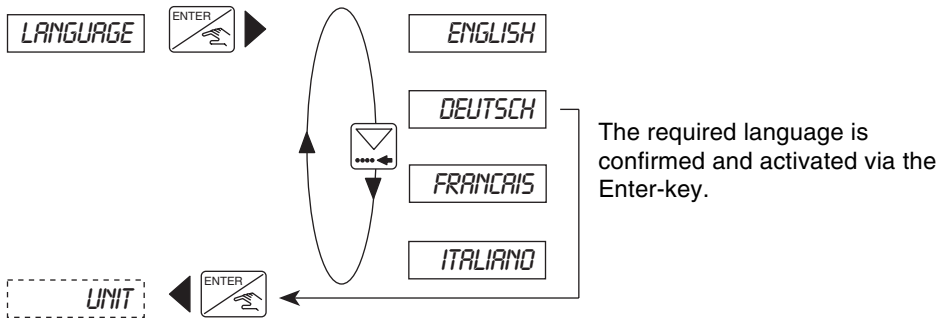
Press   **simultaneously for 5 seconds**

The following variables can be set in the parameter definition menu:

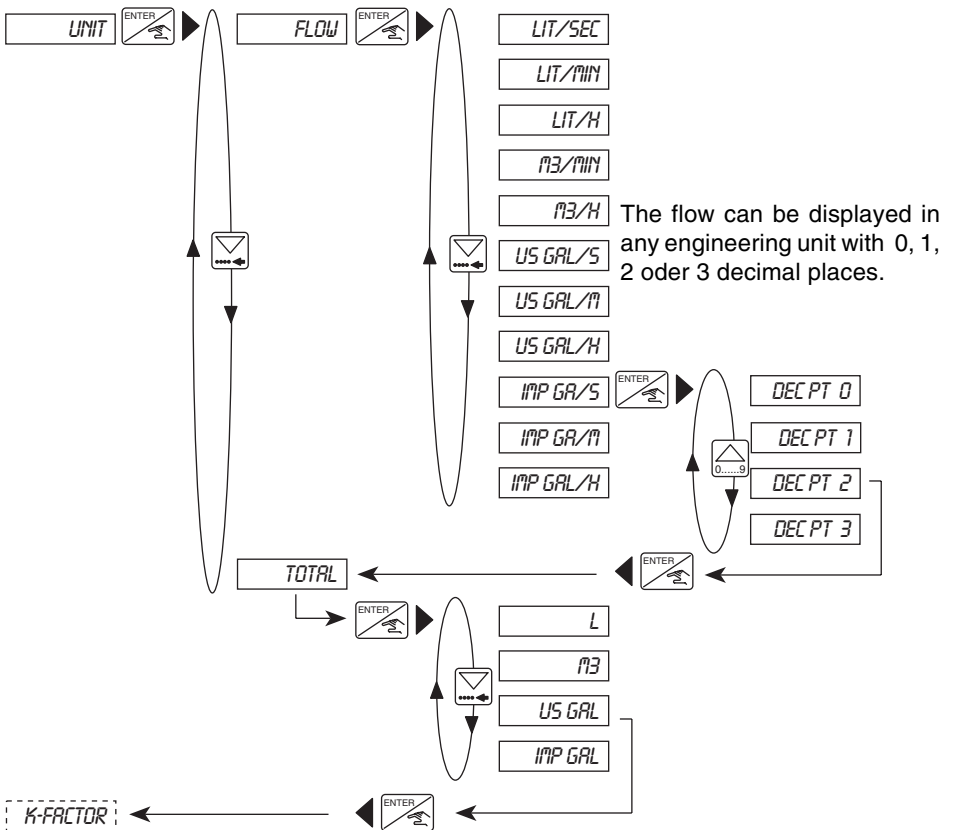


<i>LANGUAGE</i>	Language selection between English, German, French, Italian....
<i>UNIT</i>	Selection of engineering units to display flow rate and totalizer.
<i>K-FACTOR</i>	Input of K-factor according to chart or Teach-in function in order to determine the specific K-factor.
<i>CURRENT</i>	Determination of 4...20 mA measuring range.
<i>PULSE</i>	Parameter definition of pulse output (unit and quantity). OR definition of pulse output relay REED (unit and quantity).
<i>RELAY</i>	Parameter definition of relays. This message only appears if the relay option has been installed. (not for relay REED)
<i>FILTER</i>	Dampening selection. There are ten different steps available.
<i>TOTAL</i>	Totalizer resetting.
<i>CODE</i>	For internal Bürkert use only.
<i>END</i>	Return to operation mode and storage of new parameters.

4.3.1 Language



4.3.2 Engineering Units



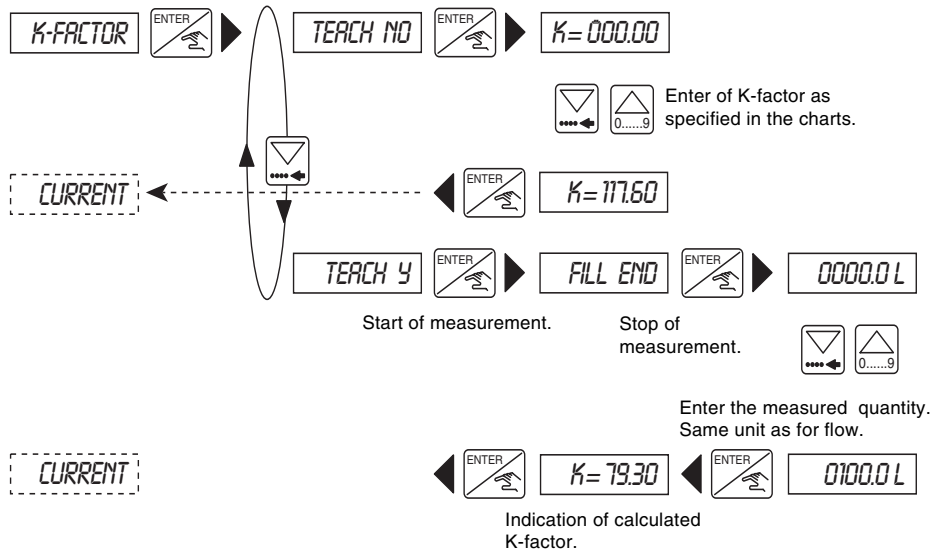
Note: Return to the main menu only via the sub-menu "TOTAL".

4.3.3 K-Factor

The K-factor of the fitting (refer to S030 reference manual) is entered in this menu . The "Teach in" function allows to practically determine the application specific K-factor. The user only needs to run a known quantity through his system.

Example: In order to determine a quantity the most accurately possible, the user shall fill a tank of 100 litres. When the message "TEACH YES" appears, he presses the Enter key to start the measuring procedure. The message "FILL END" (end of filling) will appear. He then switches on a pump or opens a valve. As soon as his tank is full, he switches off the pump or closes the valve. Pressing Enter stops the measurement. The user will then be asked to enter the quantity (100 litres). The calculated K-factor is displayed after validation.

Note: The device uses the K-factor entered or determined at last.



4.3.4 Output current



The measuring range of the flow, corresponding to the 4...20 mA output current is entered here. E.g. 0 to 180 l/min corresponds to 4...20 mA. The beginning of the measuring range can be larger than the end of it, i.e. 0 to 180 l/min corresponds to 20...4 mA (inverted output signal).

The settings (unit and decimal place), as selected for the flow indication will apply.





In case of electronic internal failure, the current output is set to 22 mA.

CURRENT  ► 4=0000

  Enter the beginning of the measuring range

4=0000  ► 20=0000

  Enter the end of the measuring range

PULSE

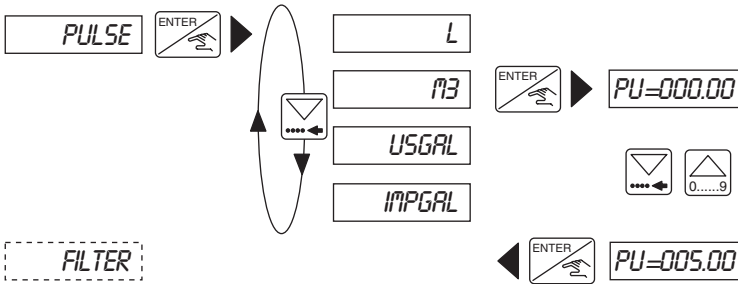
 ◀ 20=0180

4.3.5 Pulse output

In this menu, the parameters of the pulse output are defined and the flow rate, that shall correspond to one pulse is determined. First enter the unit, then the value.


Example: 1 impulse corresponds to 5 m³.

Relay REED version: same function



4.3.6 Relay

The parameter definition of the limit contacts is done in this menu. Two limit values are entered for each relay ; 1- and 1+ or 2- and 2+. The user also has the possibility to invert the relays. The unit and decimal place, as selected in the sub-menu "LIMIT" are activated.





 Caution! The following condition must be observed: $1- \leq 1+$, $2- \leq 2+$.
Not available on Transmitter electronic SE35 with relay REED.

RELAY  1- = 0000

1- = 0008  1+ = 0000

  1+ = 0010
  2- = 0000

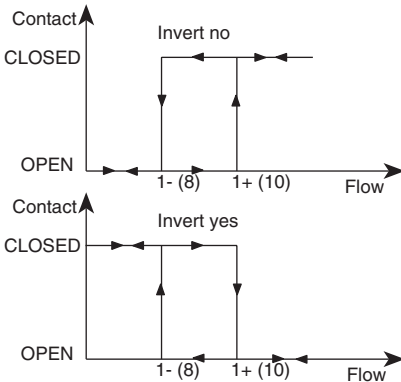
2- = 0040  2+ = 0000

  2+ = 0044









FILTER

4.3.7 Filter function

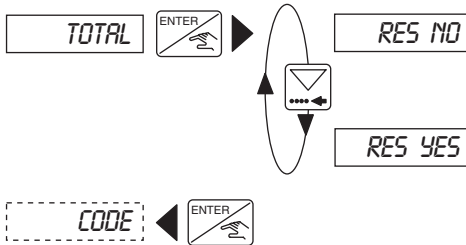
The dampening is specified in this sub-menu. It prevents fluctuations of the display and output current. There are ten levels available. The first level ("FILTER 0") has no dampening effect.

FILTER   **FILTER 0**
 ⋮
FILTER 9

TOTAL 

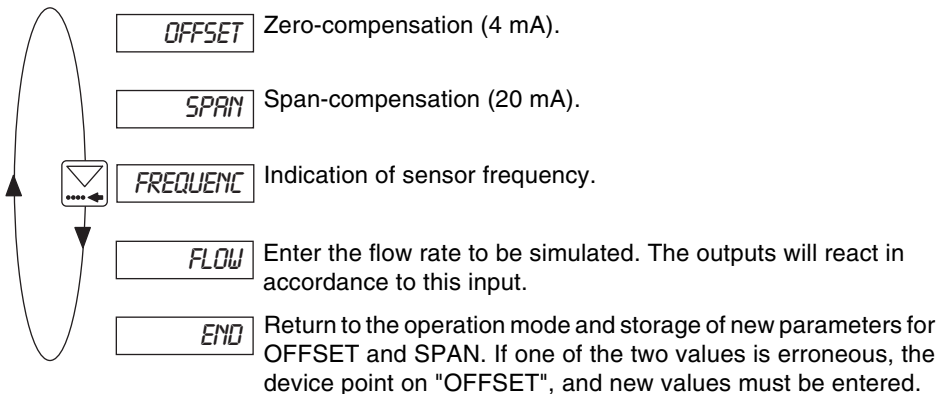
4.3.8 Totalizer

The main and daily totalizers are reset in this menu. The reset procedure only starts when Enter is pressed, at the "END" position in the parameter definition menu.



4.4 Test Menu: Press simultaneously for 5 seconds

The following compensations and tests are carried through in the test menu:



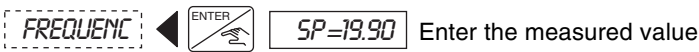
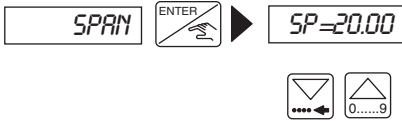
4.4.1 Offset-compensation

The option to correct the basic setting of 4 mA. A currentmeter is necessary. When Enter is pressed while "OFFSET" is displayed, the transmitter produces 4 mA. If this value is incorrect, it can be corrected (within the limit of -0,2; +1 mA) by entering the measured value.



4.4.2 Span-compensation

The option to correct the basic adjustment of 20 mA. The procedure is identical to the Offset procedure. When ENTER is pressed while "SPAN" is indicated, the transmitter produces 20 mA. If this value is incorrect (within the limit of -1/+1 mA), it can be corrected by entering the measured value.



4.4.3 Frequency display

Here, the sensor frequency is displayed until the Enter key is pressed.



4.4.4 Flow simulation

A flow can be simulated in this menu. This allows the user to test his system without any liquid. Eventhough the simulated value influences the output current and the relays, it has no impact on the pulse output. Unit and decimal place, as selected in the sub-menu "UNIT" are active.



The simulation is active until the user enters into another sub-menu.

5 Maintenance**5.1 Factory setting of the transmitter electronic SE35 at delivery**

Language:	English	Current:	4 mA:	00.00
Unit of flow:	L/s		20 mA:	03.00
Unit of totalizers:	L	Pulse output	unit:	L
Decimal points:	2		PU:	000.10
K-factor:	46.60	Relay:	no	
		Filter:		Filter 2

User setting of the transmitter SE35 N°:

Language:		Current:	4 mA:	
Unit of flow:			20 mA:	
Unit of totalizers:		Pulse output	unit:	
Decimal points:			PU:	
K-factor:		Relay:		
		Filter:		Filter
Fitting used:				

5.2 Trouble-shooting

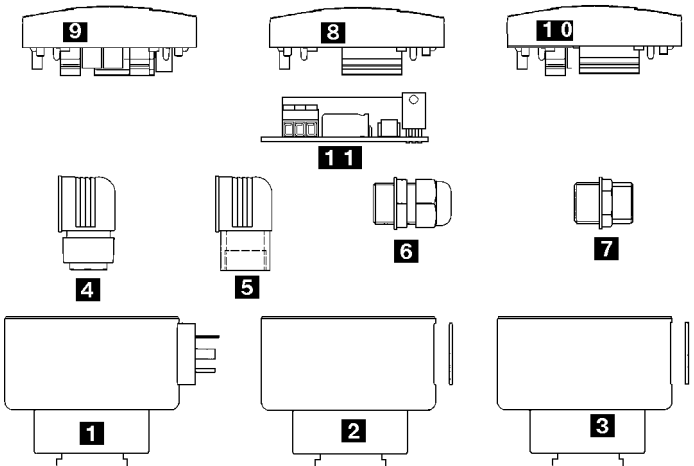
In correct installation the transmitters are maintenance-free. If contamination or clogging should occur during operation, the transmitter (paddle-wheel, bearing) can be cleaned with water or another appropriate cleaning agent.

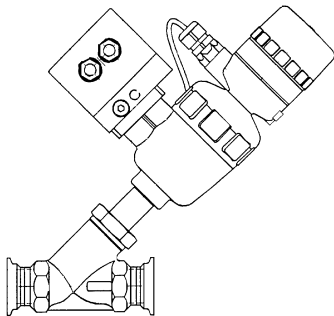
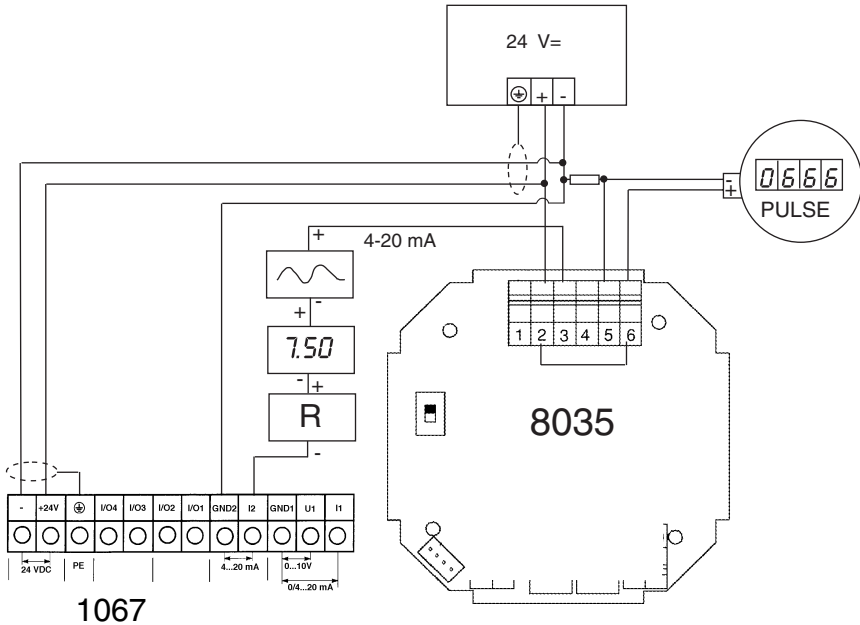
The message "ERRDR" on the display indicates that calibration data has been lost. By pressing ENTER, the user access to operation menu but the device works with the factory settings (see § 5.1). The transmitter must be re-calibrated. If this message appears more often, please return the product to the factory.

5.3 Spare Parts List

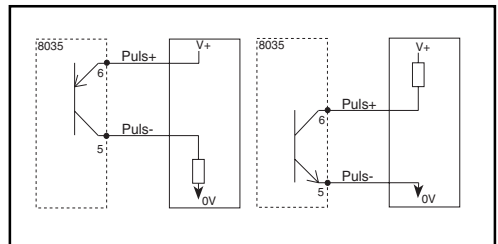
Transmitter electronic module SE35 4-20 mA ; pulse output, 2 totalizers

Position	Specification	Order N°.
1	Sensor housing with plug connector	425246
2	Sensor housing with 1 flat packing	425247
3	Sensor housing with 2 flat packings	425248
4	Cable plug	424205
5	Cable plug USA-version	424206
6	PG 13.5	418339
7	PG 13.5 USA-version (G 1/2 ")	418340
8	Cover with screws, sheeting and printed circuit board Transmitter without relay and software version F4	425249
9	Cover with screws, sheeting and printed circuit board Transmitter with relays and software version F4	425250
10	Cover with screws, sheeting and printed circuit board Transmitter with relay REED and software version F4	425251
11	Power supply board 115/230 VAC	419581
	Instruction manual Fitting S030	426107
	Instruction manual Transmitter SE35	419746





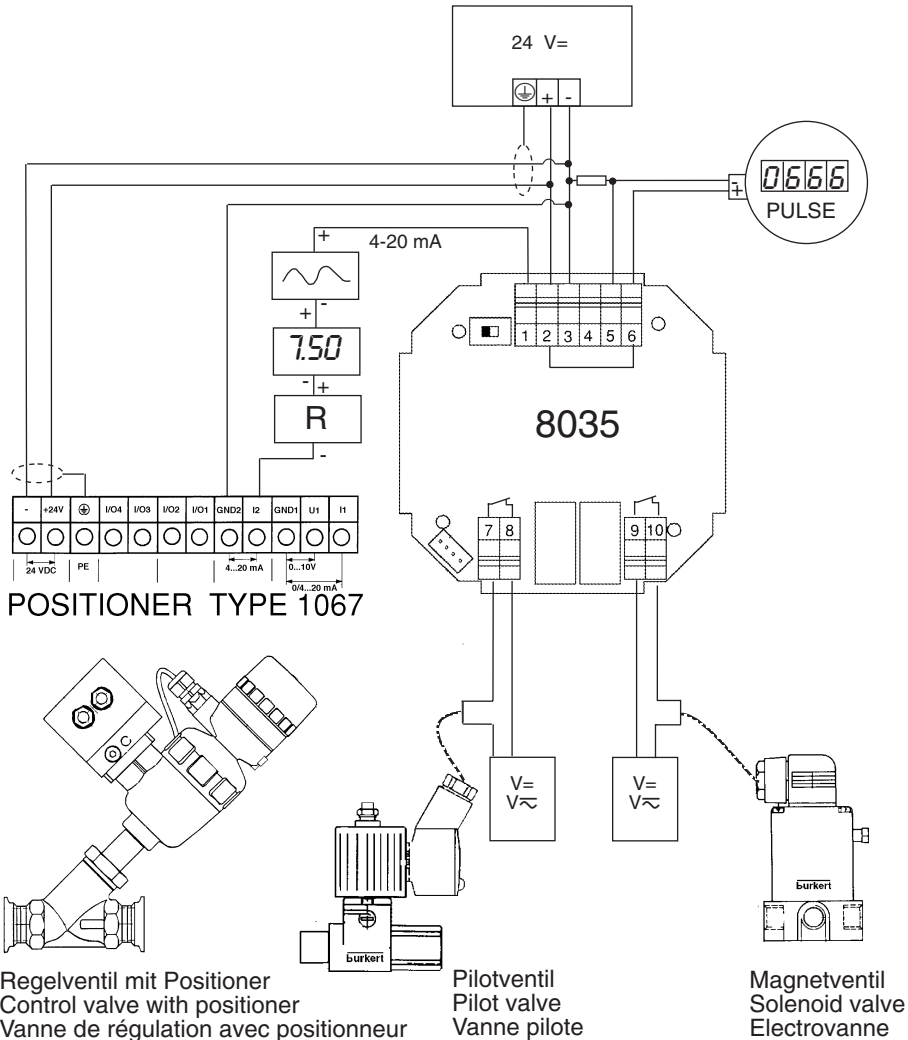
Regelventil mit Positioner
Control valve with positioner
Vanne de régulation avec positionneur



Anschluss des Pulsausgangs
Connection of the pulse output
Connexion de la sortie impulsions

Beispiel - Example - Exemple: *Easy* LINK

Anschluss Durchfluss Transmitter 8035 Inline 12-30 VDC ohne Relais
Connection flow transmitter 8035 Inline 12-30 VDC without relay
Connexion transmetteur de débit 8035 Inline 12-30 VCC sans relais



Beispiel - Example - Exemple: *Easy* LINK

Anschluss Durchfluss Transmitter 8035 Inline 12-30 VDC mit Relais

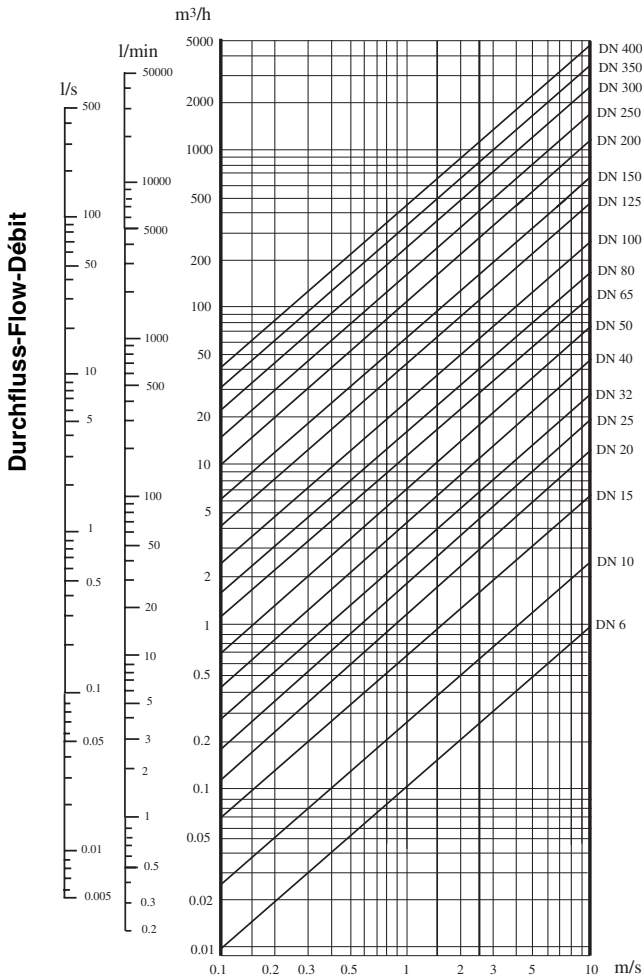
Connection flow transmitter 8035 Inline 12-30 VDC with relays

Connexion transmetteur de débit 8035 Inline 12-30 VCC avec relais

1) Durchfluss-Diagramm (L/min, DN in Zoll und m/s)

1) Flow Chart (L/min, DN in inch and m/s)

1) Abaque débit/vitesse/diamètre (L/min, DN en inch et m/s)



Durchfluss Geschwindigkeit - Flow velocity- Vitesse d'écoulement

**Auswahlbeispiel:
Selection example:
Exemple:**

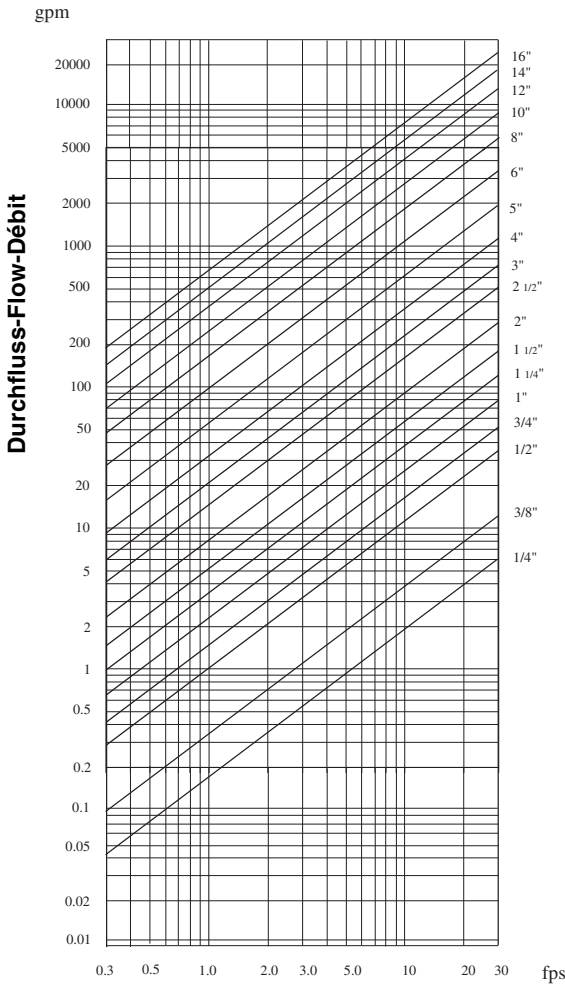
Vorgabe - Specifications - Données:
 Durchfluss-Flow-Débit: 10 m^3/h
 Ideale Durchflussgeschwindigkeit: 2...3 m/s
 Ideal flow velocity: 2...3 m/s
 Vitesse optimale du fluide: 2...3 m/s

Erforderliche Nennweite - Required orifice - Dimension requise : DN 40.

2) Durchfluss-Diagramm (US-gallon/min, DN in Zoll und fps)

2) Flow Chart (US-gallon/min, DN in inch and fps)

2) Abaque débit/vitesse/diamètre (US-gallon/min, DN en inch et ft/s)



Durchfluss Geschwindigkeit - Flow velocity - Vitesse d'écoulement

Auswahlbeispiel:
Selection example:
Exemple:

Vorgabe -Specifications - Données:

Durchfluss-Flow-Débit: 50 gpm
 Ideale Durchflussgeschwindigkeit: 8 fps
 Ideal flow velocity: 8 fps
 Vitesse optimale du fluide: 8 fps

Erforderliche Nennweite - Required orifice - Dimension requise : 1 1/2"

SERVICE

Australia

Bürkert Fluid Control Systems
Unit 1 No.2, Welder Road
Seven Hills NSW 2147
Tel +61 (0) 2 967 461 66
Fax +61 (0) 2 967 461 67

Austria

Bürkert Contromatic GmbH
Central and Eastern Europe
Diefenbachgasse 1-3
A-1150 Wien
Tel +43 (0) 1 894 13 33
Fax +43 (0) 1 894 13 00

Belgium

Bürkert Contromatic N.V./S.A
Middelmolenlaan 100
B-2100 Deurne
Tel +32 (0) 3 325 89 00,
Fax +32 (0) 3 325 61 61

Canada

Bürkert Contromatic Inc.
760 Pacific Road, Unit 3
Oakville, Ontario, L6L 6M5
Tel +1 905 847 55 66,
Fax +1 905 847 90 06

China

Bürkert Contromatic
(Suzhou) Co. Ltd.
9-2, Zhu Yuan Road
New District, Suzhou
Jiangsu, 215011 P.R.C
Tel +86 512 808 19 16
Fax +86 512 824 51 06

Bürkert Contromatic
China/HK Ltd.
Rm. 1313
No. 103, Cao Bao Road
200233 Shanghai P.R.C
Tel +86 21 6427 1946
Fax +86 21 6427 1945

Bürkert Contromatic
China/HK Ltd.
Beijing Office
Rm. 808, Jing Tai Building
No. 24, Jianguomen
Waidajie
100022 Beijing P.R.C
Tel +86 10 65 15 65 08
Fax +86 10 65 15 65 07

Bürkert Contromatic
China/HK Ltd.
Cheng Du Representative Office
Rm. 502, Fuji Building
No. 26 Shududadao
Dongfeng Street
Chengdu P.R.C
Tel +86 28 443 1895
Fax +86 28 445 1341

Bürkert Contromatic
China/HK Ltd.
Guangzhou Representative Office
Rm. 1305, Tower 2
Dong-Jun Plaza
Dongfeng, Road East
Guangzhou P.R.C
Tel +86 28 443 1895
Fax +86 28 445 1341

Denmark

Bürkert-Contromatic A/S
Hørkær 24
DK-2730 Herlev
Tel +45 44 50 75 00
Fax +45 44 50 75 75

Finland

Bürkert Oy
Atomitie 5
SF-00370 Helsinki
Tel +358 (0) 9 549 706 00
Fax +358 (0) 9 503 12 75

France

Bürkert Contromatic
B.P. 21
Triembach au Val
F-67220 Villé
Tel +33 (0) 388 58 91 11
Fax +33 (0) 388 57 09 61

Germany / Deutschland

Bürkert Steuer- und Regeltechnik
Christian-Bürkert-Straße 13-17
D-74653 Ingelfingen
Tel +49 7940 10-0
Fax +49 7940 10 361

Niederlassung NRW
Holzener Straße 70
D-58708 Menden
Tel +49 2373 96 81-0
Fax +49 2373 96 81-52

Niederlassung Frankfurt
Am Flugplatz 27
D-63329 Egelsbach
Tel +49 6103 94 14-0
Fax +49 6103 94 14-66

Niederlassung München
Paul-Gerhardt-Allee 24
D-81245 München
Tel +49 89 82 92 28-0
Fax +49 89 82 92 28-50

Niederlassung Berlin
Bruno-Taut-Straße 4
D-12524 Berlin
Tel +49 30 67 97 17-0
Fax +49 30 67 97 17-66

Niederlassung Dresden
Christian Bürkert Straße 2
D-01900 Großbröhrsdorf
Tel +49 35952 3 63 00
Fax +49 35952 3 65 51

Niederlassung Hannover
Rendsburger Straße 12
D-30569 Hannover
Tel +49 511 9 02 76-0
Fax +49 511 9 02 76-66

Niederlassung Stuttgart
Karl-Benz-Straße 19
D-70794 Filderstadt (Bernh.)
Tel +49 711 4 51 10-0
Fax +49 711 4 51 10-66

Great Britain

Bürkert Contromatic Ltd.
Brimscombe Port Business Park
Brimscombe, Stroud, Glos.
GL5 2QF
Tel. +44 (0) 1453 73 13 53
Fax +44 (0) 1453 73 13 43

Hong Kong

Bürkert Contromatic
(China/HK) Ltd.
Unit 708, Prosperity Centre
77-81 Container Port Road
Kwai Chung N.T.

Hong Kong
Tel +852 248 012 02
Fax +852 241 819 45

Italy

Bürkert Contromatic Italiana S.p.A.
Centro Direzionale 'Colombiolo'
Via Roma 74
I-20060 Cassina De' Pecchi (MI)
Tel +39 02 959 071
Fax +39 02 959 07 251

Japan

Bürkert Contromatic Ltd.
3-39-8 Shoan
Suginami-ku
Tokyo 167-0054
Tel +81 (0) 3 3247 3411
Fax +81 (0) 3 3247 3472

Korea

Bürkert Contromatic Korea Co. Ltd.
4-10 Yangjae-Dong
Seocho-Ku
Seoul 137-130
Tel. +82 (0) 2 346 255 92
Fax +82 (0) 2 346 255 94

SERVICE

Malaysia

Bürkert Malaysia Sdn. Bhd.
N° 22 Lorong Helang 2
11700, Sungai Dua
Penang
Tel. +60 (0) 4 657 64 49
Fax +60 (0) 4 657 21 06

Netherlands

Bürkert Contromatic BV
Computerweg 9
NL-3606 AV Maarssen
Tel. +31 (0) 346 58 10 10
Fax +31 (0) 346 56 37 17

New Zealand

Burkert Contromatic Ltd.
Unit 5, 23 Hannigan drive
Mt Wellington
Auckland
Tel +64 (0) 9 570 25 39
Fax +64 (0) 9 570 25 73

Norway

Bürkert Contromatic A/S
Hvamstubben 17
Box 243
N-2026 Skjetten
Tel +47 63 84 44 10
Fax +47 63 84 44 55

Philippines

Bürkert Contromatic Inc.
8467, West Service Rd Km 14
South Superhighway, Sunvalley
Paranaque City, Metro Manila
Tel +63 (0) 2 776 43 84
Fax +63 (0) 2 776 43 82

Poland

Bürkert Contromatic Sp.z.o.o.
Bernardynska street
PL-02-904
Warszawa
Tel +48 (0) 22 840 60 10
Fax +48 (0) 22 840 60 11

Singapore

Burkert Contromatic Singapore Pte.Ltd.
No.11 Playfair Road
Singapore 367986
Tel +65 383 26 12
Fax +65 383 26 11

Spain

Bürkert Contromatic Española S.A.
Avda. Barcelona, 40
E-08970 Sant Joan Despi,
Barcelona
Tel +34 93 477 79 80
Fax +34 93 477 79 81

South Africa

Burkert Contromatic Pty.Ltd.
P.O.Box 26260, East Rand 1462
Republic of South Africa
Tel +27 (0) 11 397 2900
Fax +27 (0) 11 397 4428

Sweden

Bürkert Contromatic AB
Skeppsbron 13 B
S-21120 Malmö
Tel +46 (0) 40 664 51 00
Fax +46 (0) 40 664 51 01

Switzerland

Bürkert Contromatic AB
Havsörnstorget 21
Box 1002
S-12349 Farsta
Tel +46 (0) 40 664 51 00
Fax +46 (0) 8 724 60 22

Switzerland

Bürkert-Contromatic AG Schweiz
Bösch 71
CH-6331 Hünenberg / ZG
Tel +41 (0) 41 785 66 66
Fax +41 (0) 41 785 66 33

Taiwan

Bürkert Contromatic Taiwan Ltd.
3F No. 475 Kuang-Fu South Road
R.O.C - Taipei City
Tel +886 (0) 2 275 831 99
Fax +886 (0) 2 275 824 99

Turkey

Bürkert Contromatik
Akiskan Kontrol Sistemleri Ticaret
A.S
1203/8 Sok. No. 2-E
Yenisehir
Izmir
Tel +90 (0) 232 459 53 95
Fax +90 (0) 232 459 76 94

Tzechia

Bürkert Contromatic Spol.s.r.o
Prosenice c. 180
CZ - 751 21 Prosenice
Tel +42 0641 226 180
Fax +42 0641 226 181
USA/West/Main office
Burkert Contromatic Corp.
2602 McGraw Avenue
Irvine, CA 92614, USA
Tel. +1 949 223 31 00
Fax +1 949 223 31 98

USA/South

Burkert Contromatic Corp.
6724 Alexander Road
Charlotte, North Carolina, 28270
Tel. +1 704 367 11 73
Fax +1 704 367 11 74

USA/North-East

Burkert Contromatic Corp.
7173 Thermal Road
Charlotte, North Carolina, 28211
Tel. +1 704 366 21 41
Fax +1 704 366 24 28

USA/West

Burkert Contromatic Corp.
4449 East Bradford
Orange, CA 92867
Tel. +1 714 637 26 39
Fax +1 714 637 21 62

USA/Mid-West

Burkert Contromatic Corp.
726 Evergreen Street North
Royalton, MN 56373
Tel. +1 320 584 58 47
Fax +1 320 584 58 71

